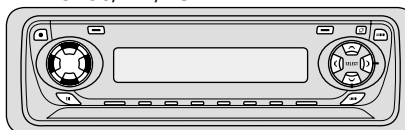


Service Manual

DEH-3450/XN/ES



ORDER NO.
CRT2758

HIGH POWER CD PLAYER WITH FM/AM TUNER

DEH-3450

DEH-2450F

XN/ES

XN/ES



● This service manual should be used together with the following manual(s):

Model No.	Order No.	Mech. Module	Remarks
CX-977	CRT2624	S9	CD Mech. Module:Circuit Description, Mech.Description, Disassembly

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For details, refer to "Important symbols for good services" on the next page.

PIONEER CORPORATION

PIONEER ELECTRONICS (USA) INC.

PIONEER EUROPE NV

PIONEER ELECTRONICS ASIACENTRE PTE.LTD.

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P.O.Box 1760, Long Beach, CA 90801-1760 U.S.A.

Haven 1087 Keetberglaan 1, 9120 Melsele, Belgium

253 Alexandra Road, #04-01, Singapore 159936

[Important symbols for good services]

In this manual, the symbols shown-below indicate that adjustments, settings or cleaning should be made securely. When you find the procedures bearing any of the symbols, be sure to fulfill them:

1. Product safety



You should conform to the regulations governing the product (safety, radio and noise, and other regulations), and should keep the safety during servicing by following the safety instructions described in this manual.

2. Adjustments



To keep the original performances of the product, optimum adjustments or specification confirmation is indispensable. In accordance with the procedures or instructions described in this manual, adjustments should be performed.

3. Cleaning



For optical pickups, tape-deck heads, lenses and mirrors used in projection monitors, and other parts requiring cleaning, proper cleaning should be performed to restore their performances.

4. Shipping mode and shipping screws



To protect the product from damages or failures that may be caused during transit, the shipping mode should be set or the shipping screws should be installed before shipping out in accordance with this manual, if necessary.

5. Lubricants, glues, and replacement parts



Appropriately applying grease or glue can maintain the product performances. But improper lubrication or applying glue may lead to failures or troubles in the product. By following the instructions in this manual, be sure to apply the prescribed grease or glue to proper portions by the appropriate amount. For replacement parts or tools, the prescribed ones should be used.

● CD Player Service Precautions

1. For pickup unit(CXX1480) handling, please refer to "Disassembly"(see page 42).
During replacement, handling precautions shall be taken to prevent an electrostatic discharge(protection by a jumper-solder).
2. During disassembly, be sure to turn the power off since an internal IC might be destroyed when a connector is plugged or unplugged.

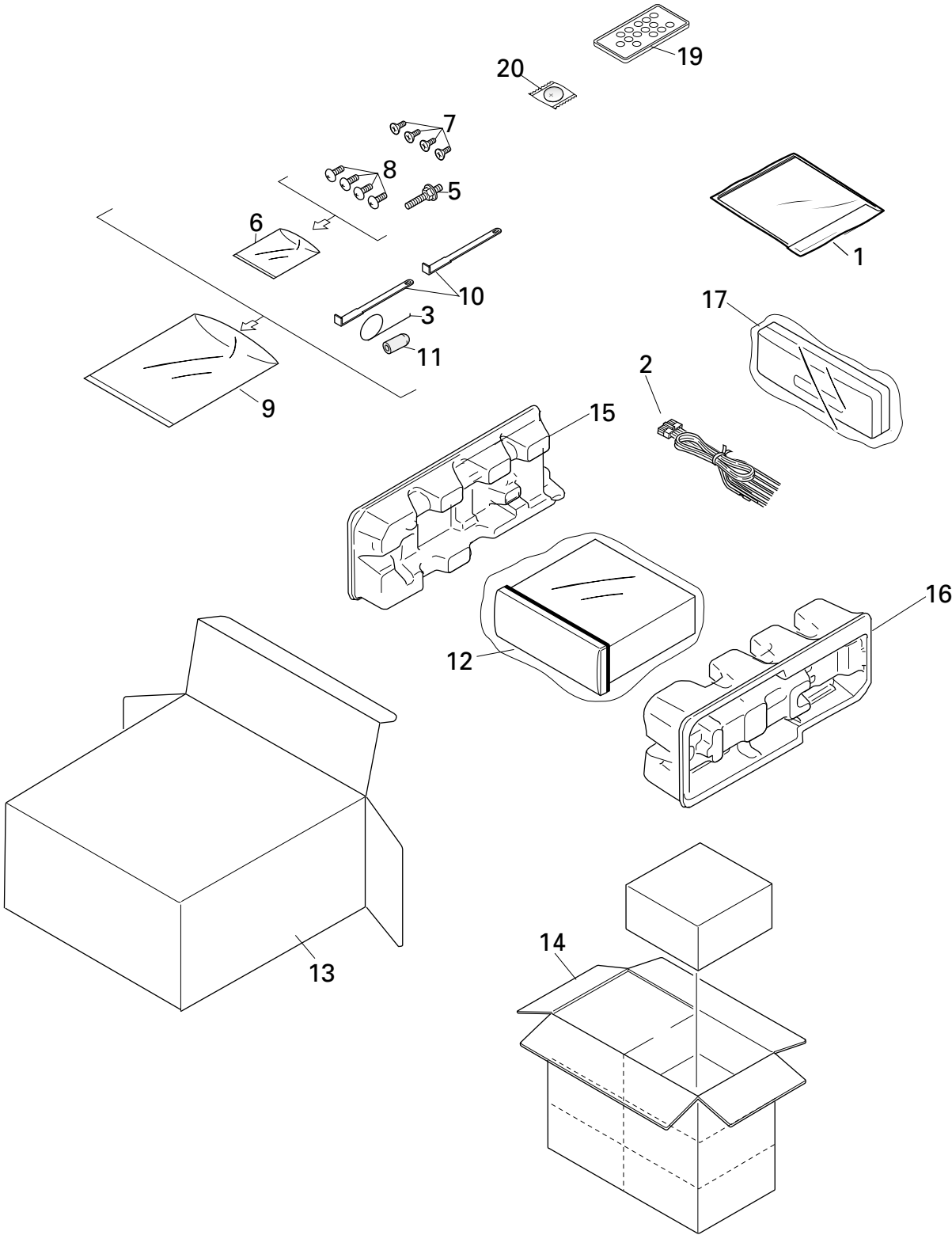
3. Please checking the grating after changing the pickup unit(see page 39).
4. In this product, because the memory capacity of the microcomputer is insufficient, the test mode is not installed. However grating of the pickup unit can be confirmed.

1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

2. EXPLODED VIEWS AND PARTS LIST

2.1 PACKING



NOTE:

- Parts marked by “*” are generally unavailable because they are not in our Master Spare Parts List.
- Screws adjacent to ∇ mark on the product are used for disassembly.
- For the applying amount of lubricants or glue, follow the instructions in this manual.
(In the case of no amount instructions, apply as you think it appropriate.)

(1) PACKING SECTION PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1-1	Owner's Manual	CRD3499	*	9	Polyethylene Bag	CEG-158
	1-2	Installation Manual	CRD3503		10	Handle	CNC5395
	1-3	Polyethylene Bag	CEG1116		11	Bush	CNV3930
	2	Cord Assy	CDE6468		12	Polyethylene Bag	CEG-162
	3	Spring	CBH1650		13	Carton	See Contrast table(2)
	4			14	Contain Box	See Contrast table(2)
	5	Screw	CBA1002		15	Protector	CHP2251
*	6	Polyethylene Bag	CEG-127		16	Protector	CHP2252
	7	Screw	CRZ50P090FMC		17	Case Assy	CXB3520
	8	Screw	TRZ50P080FMC		18	
					19	Remote Control Unit	See Contrast table(2)
				*	20	Battery	See Contrast table(2)

(2) CONTRAST TABLE

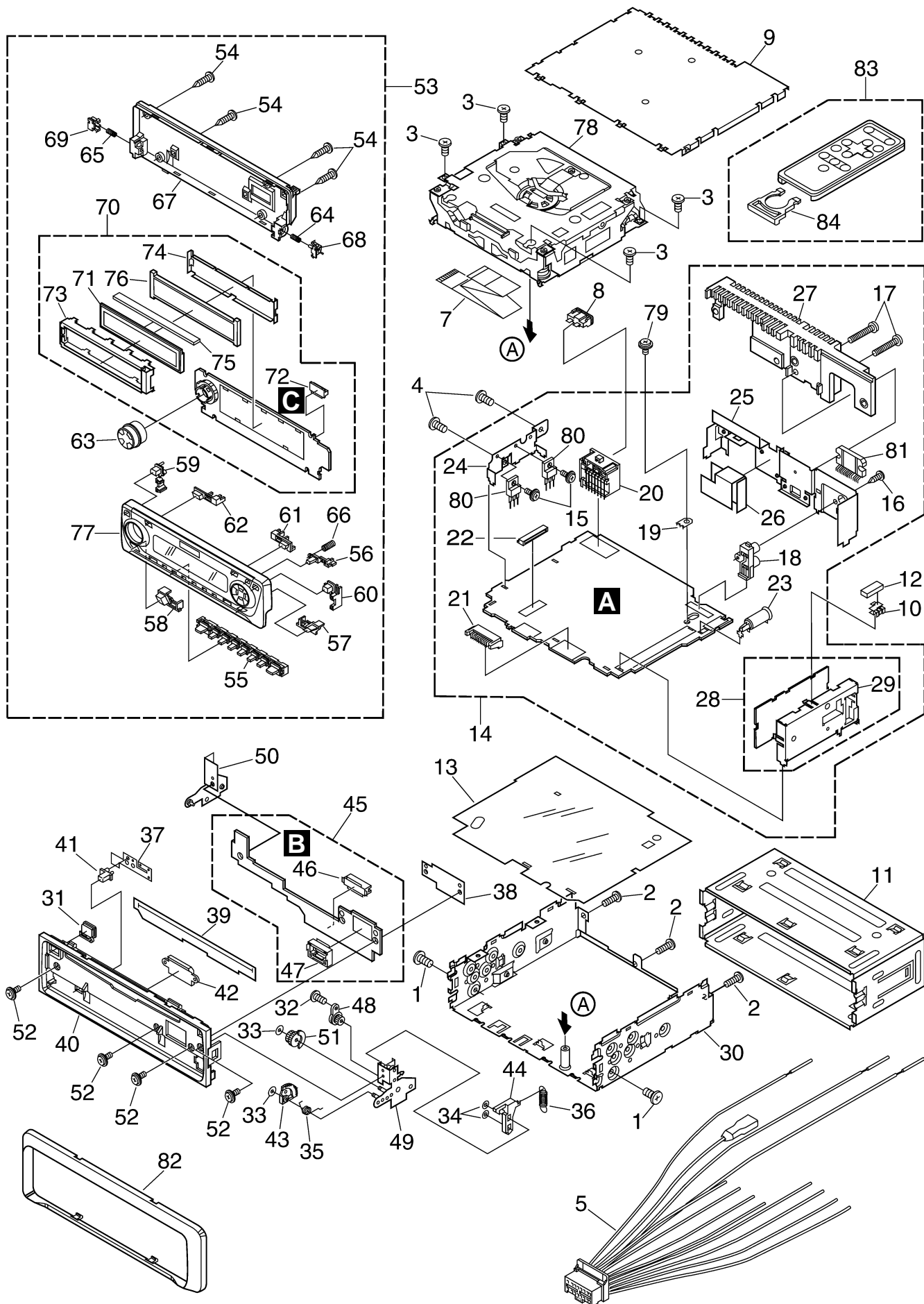
DEH-3450/XN/ES and DEH-2450F/XN/ES are constructed the same except for the following:

Mark No.	Symbol and Description	Part No.	
		DEH-3450/XN/ES	DEH-2450F/XN/ES
	13 Carton	CHG4545	CHG4641
	14 Contain Box	CHL4545	CHL4641
	19 Remote Control Unit	CXB8743	Not used
*	20 Battery	CEX1065	Not used

● Owner's Manual, Installation Manual

Model	Part No.	Language
DEH-3450/XN/ES	CRD3499	English, Spanish, Portuguese(B), Chinese, Arabic
DEH-2450F/XN/ES	CRD3503	

2.2 EXTERIOR



(1) EXTERIOR SECTION PARTS LIST

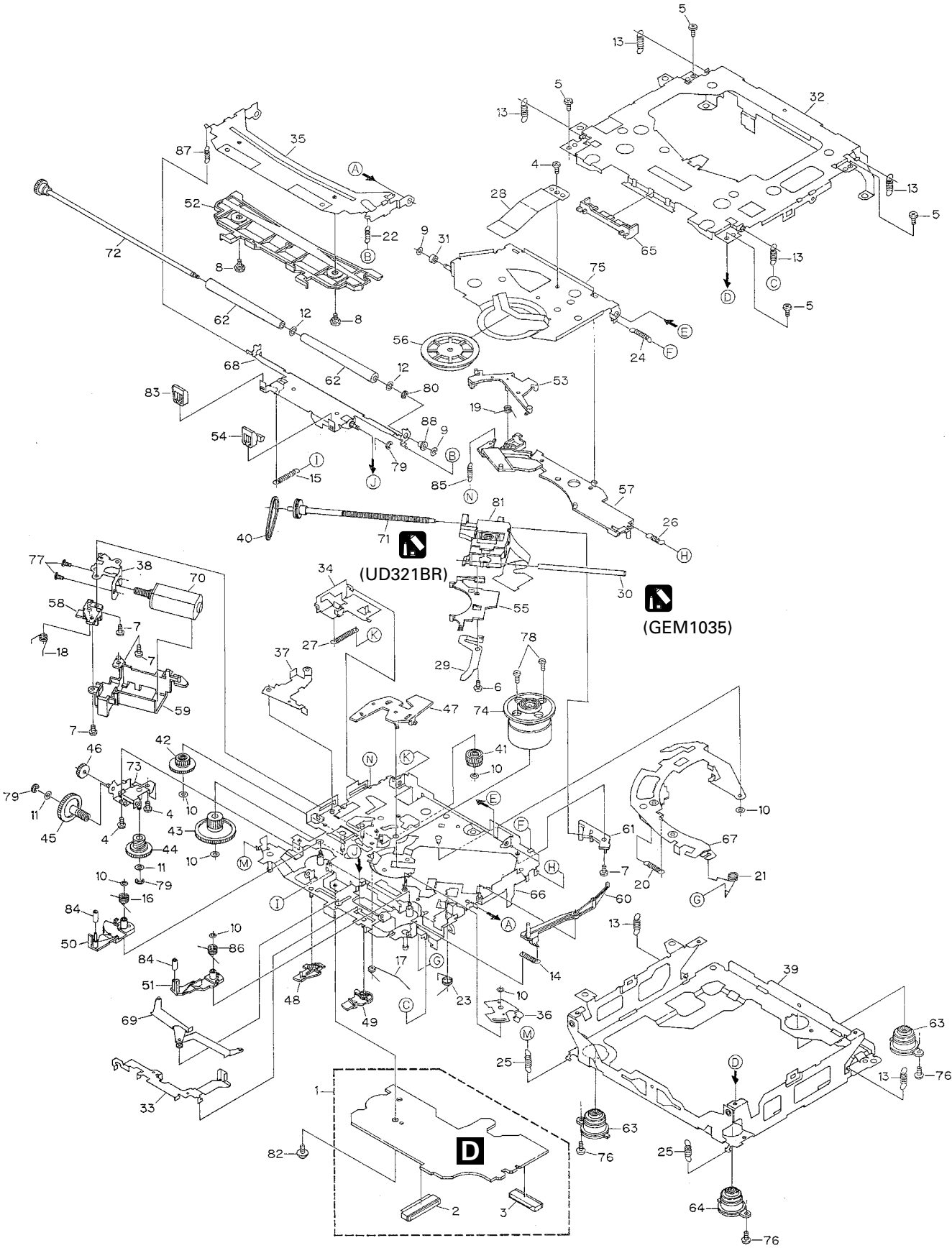
Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BMZ30P040FZK	41	Pin	CNV6486
2	Screw	BMZ30P100FMC	42	Lighting Conductor	CNV6487
3	Screw	BSZ26P060FMC	43	Gear	CNV6507
4	Screw	BSZ30P060FMC	44	Arm	CNV6508
5	Cord Assy	CDE6468	45	Panel Unit	CWM7375
6		46	Socket(CN1950)	CKS3550
7	Cable	CDE6610	47	Connector(CN1951)	CKS4206
8	Fuse(10A)	CEK1136	48	Damper Unit	CXB5070
9	Case	CNB2686	49	Holder Unit	CXB6356
10	Holder	CNC5704	50	Holder Unit	CXB6357
11	Holder	CNC8659	51	Clutch Unit	CXB6358
12	Cushion	CNM4870	52	Screw	IMS20P045FZK
13	Insulator	CNM6948	53	Detach Grille Assy	See Contrast table(2)
14	Tuner Amp Unit	See Contrast table(2)	54	Screw	BPZ20P100FZK
15	Screw	ASZ26P060FMC	55	Button(1-6)	CAC7225
16	Screw	BPZ26P080FMC	56	Button(OPEN)	CAC7227
17	Screw	BSZ26P160FMC	57	Button(LOUD)	CAC7229
18	Pin Jack(CN351)	CKB1028	58	Button(EQ)	CAC7231
19	Terminal(CN404)	CKF1059	59	Button(CLOCK)	CAC7233
20	Plug(CN901)	CKM1330	60	Button(AUDIO)	CAC7234
21	Plug(CN750)	CKS3537	61	Button(LOCAL)	CAC7235
22	Connector(CN501)	CKS3835	62	Button(BSM)	CAC7236
23	Antenna Jack(CN402)	CKX1056	63	Knob	CAC7527
24	Holder	CNC8615	64	Spring	CBH2430
25	Holder	CNC9619	65	Spring	CBH2431
26	Insulator	CNM6949	66	Spring	CBH2630
27	Heat Sink	CNR1614	67	Cover	CNS6740
28	FM/AM Tuner Unit	CWE1563	68	Holder	CNV6505
29	Holder	CNC8815	69	Holder	CNV6506
30	Chassis Unit	CXB6100	70	Keyboard Unit	See Contrast table(2)
31	Button(EJECT)	CAC6839	71	LCD	See Contrast table(2)
32	Screw(M2x2)	CBA1176	72	Connector(CN1901)	CKS4524
33	Washer	CBF1038	73	Holder	CNC9757
34	Washer	CBF1039	74	Sheet	CNM7647
35	Spring	CBH2428	75	Connector	CNV6440
36	Spring	CBH2429	76	Lighting Conductor	CNV7244
37	Spring	CBL1512	77	Sub Grille Assy	See Contrast table(2)
38	Holder	CNC9096	78	CD Mechanism Module(S9ANA)	CXK5501
39	Cover	CNM6854	79	Screw	ISS26P055FUC
40	Panel	CNS6278	80	Transistor(Q510,910)	2SD2396
			81	IC(IC361)	See Contrast table(2)
			82	Panel	See Contrast table(2)
			83	Remote Control Unit	See Contrast table(2)
			84	Cover	See Contrast table(2)

(2) CONTRAST TABLE

DEH-3450/XN/ES and DEH-2450F/XN/ES are constructed the same except for the following:

Mark No.	Symbol and Description	Part No.	
		DEH-3450/XN/ES	DEH-2450F/XN/ES
14	Tuner Amp Unit	CWM7976	CWM8320
53	Detach Grille Assy	CXB8398	CXB8781
70	Keyboard Unit	CWM7979	CWM8370
71	LCD	CAW1707	CAW1724
77	Sub Grille Assy	CXB8415	CXB8787
81	IC(IC361)	PAL007A	TDA7386
82	Panel	CNS7070	CNS6332
83	Remote Control Unit	CXB8743	Not used
84	Cover	CNS7068	Not used

2.3 CD MECHANISM MODULE



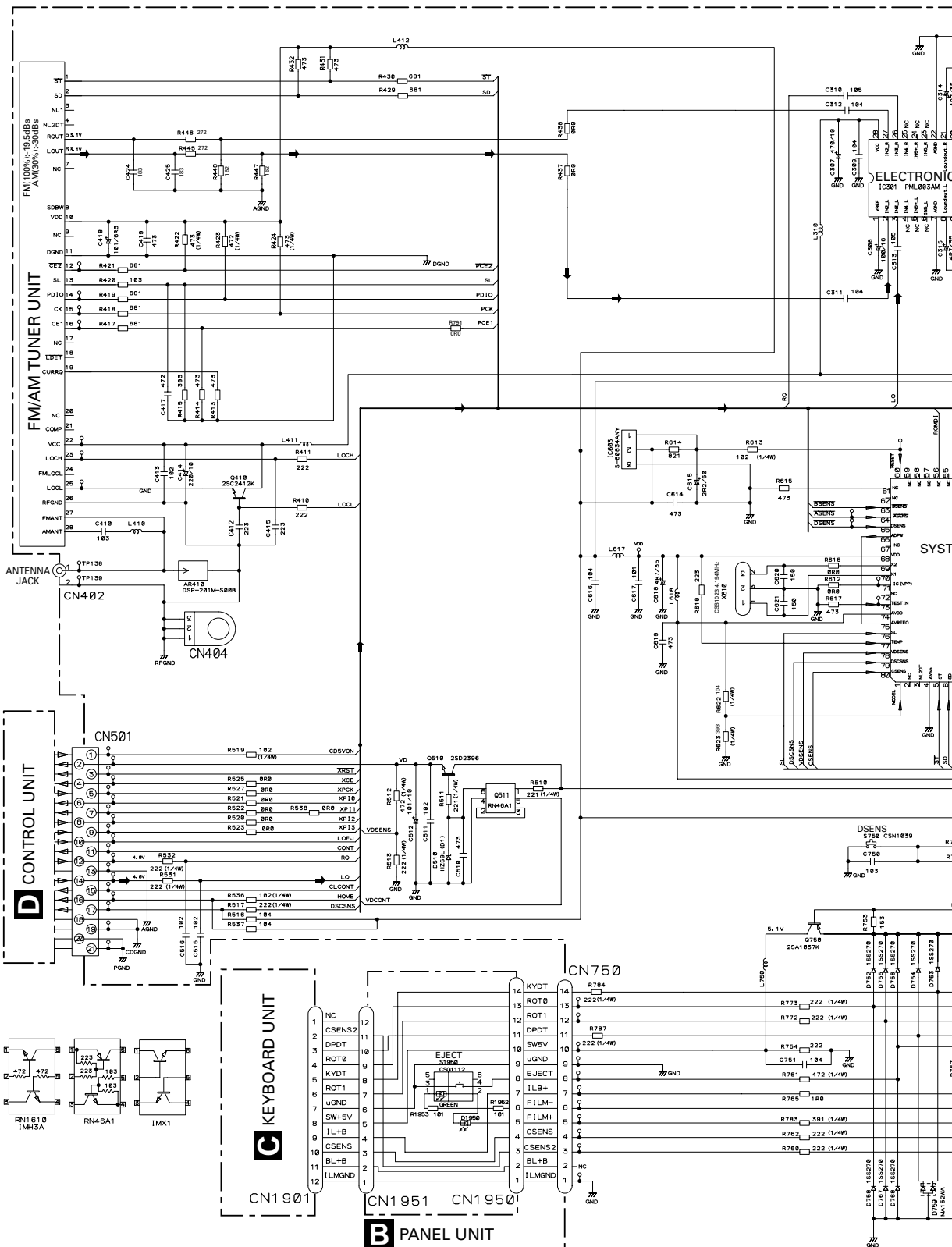
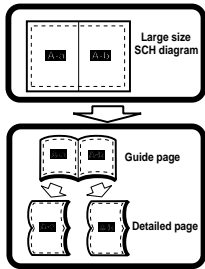
● CD MECHANISM MODULE SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Control Unit	CWX2481	46	Gear	CNV6320
2	Connector(CN701)	CKS1959	47	Arm	CNV6322
3	Connector(CN101)	CKS3486	48	Arm	CNV6323
4	Screw	BMZ20P025FMC	49	Arm	CNV6324
5	Screw	BSZ20P040FMC	50	Arm	CNV6888
6	Screw(M2x4)	CBA1362	51	Arm	CNV6889
7	Screw(M2x3)	CBA1527	52	Guide	CNV6327
8	Screw	CBA1545	53	Arm	CNV6924
9	Washer	CBF1037	54	Guide	CNV6921
10	Washer	CBF1038	55	Rack	CNV6923
11	Washer	CBF1039	56	Clamper	CNV6331
12	Washer	CBF1060	57	Arm	CNV6332
13	Spring	CBH2378	58	Guide	CNV6333
14	Spring	CBH2379	59	Cover	CNV6334
15	Spring	CBH2514	60	Arm	CNV6335
16	Spring	CBH2533	61	Guide	CNV6336
17	Spring	CBH2382	62	Roller	CNV6338
18	Spring	CBH2383	63	Damper	CNV6339
19	Spring	CBH2384	64	Damper	CNV6340
20	Spring	CBH2527	65	Guide	CNV6925
21	Spring	CBH2386	66	Chassis Unit	CXB7980
22	Spring	CBH2537	* 67	Arm Unit	CXB7983
23	Spring	CBH2390	68	Arm Unit	CXB7984
24	Spring	CBH2391	69	Arm Unit	CXB7985
25	Spring	CBH2523	70	Motor Unit(M2)	CXB5903
26	Spring	CBH2426	71	Screw Unit	CXB5904
27	Spring	CBH2444	72	Gear Unit	CXB8076
28	Spring	CBL1561	73	Bracket Unit	CXB7982
29	Spring	CBL1553	74	Motor Unit(M1)	CXB6007
30	Shaft	CLA3845	75	Arm Unit	CXB8504
31	Roller	CLA3910	76	Screw(M2x5)	EBA1028
32	Frame	CNC9654	77	Screw	JFZ20P020FMC
33	Lever	CNC9664	78	Screw	JGZ17P020FZK
34	Lever	CNC8949	79	Washer	YE15FUC
35	Arm	CNC9661	80	Washer	YE20FUC
36	Arm	CNC9016	81	Pickup Unit(Service)(P9)	CXX1480
37	Arm	CNC9017	82	Screw	IMS26P030FMC
38	Bracket	CNC9123	83	Guide	CNV6922
39	Frame	CNC9656	84	Roller	CNV6887
40	Belt	CNT1086	85	Spring	CBH2509
41	Gear	CNV6886	86	Spring	CBH2512
42	Gear	CNV6316	87	Spring	CBH2536
43	Gear	CNV6317	88	Collar	CNV6906
44	Gear	CNV6318			
45	Gear	CNV6319			

3.2 OVERALL CONNECTION DIAGRAM(GUIDE PAGE)

Note: When ordering service parts, be sure to refer to "EXPLODED VIEWS AND PARTS LIST" or "ELECTRICAL PARTS LIST".

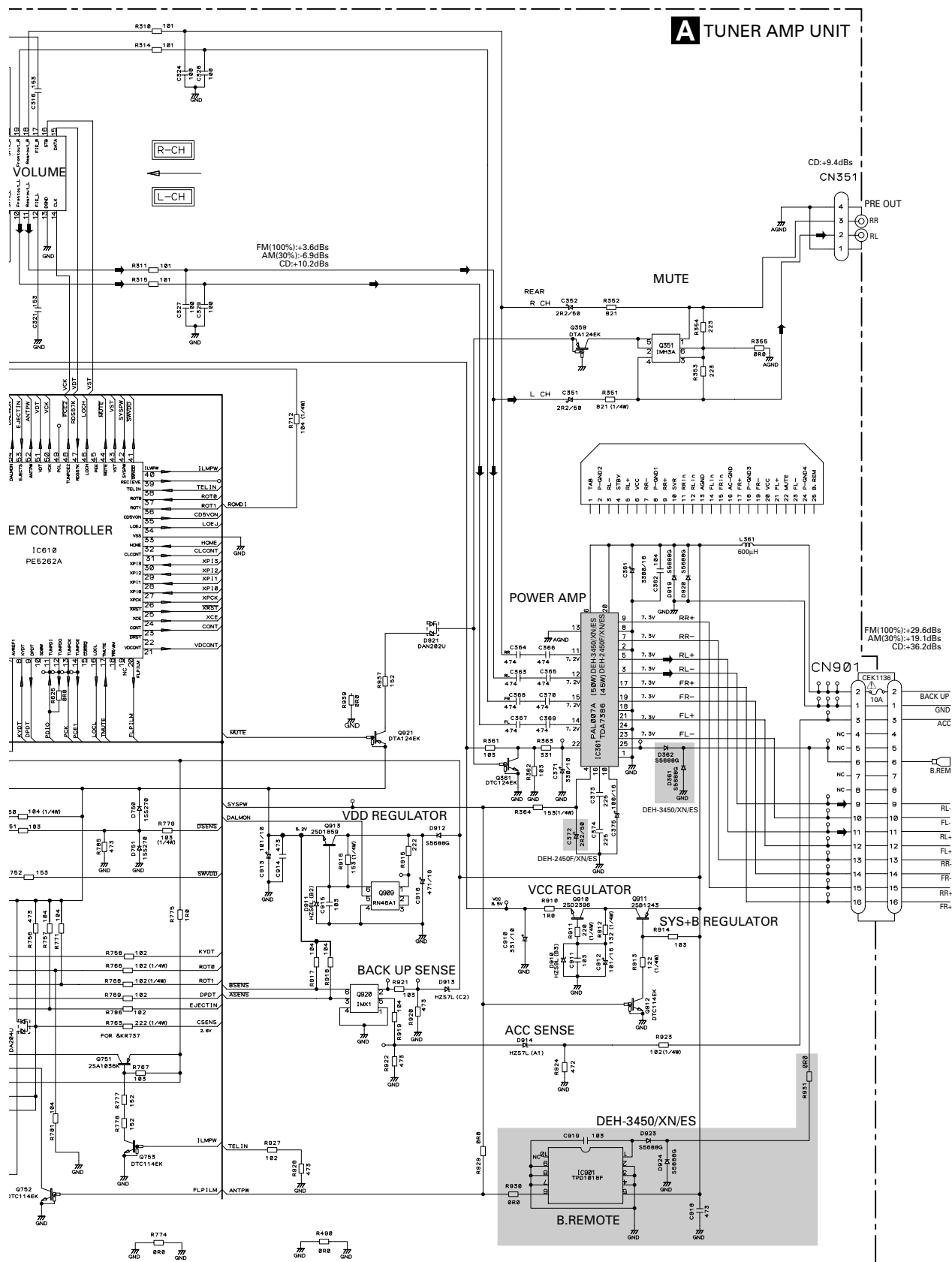
A-a



For resistors and capacitors in the circuit diagrams, their resistance values or capacitance values are expressed in codes:

Ex.	*Resistors		*Capacitors	
Code	Code	Practical value	Code	Practical value
123	12k ohms		103	0.01uF
103	10k ohms		101/10	100uF/10V

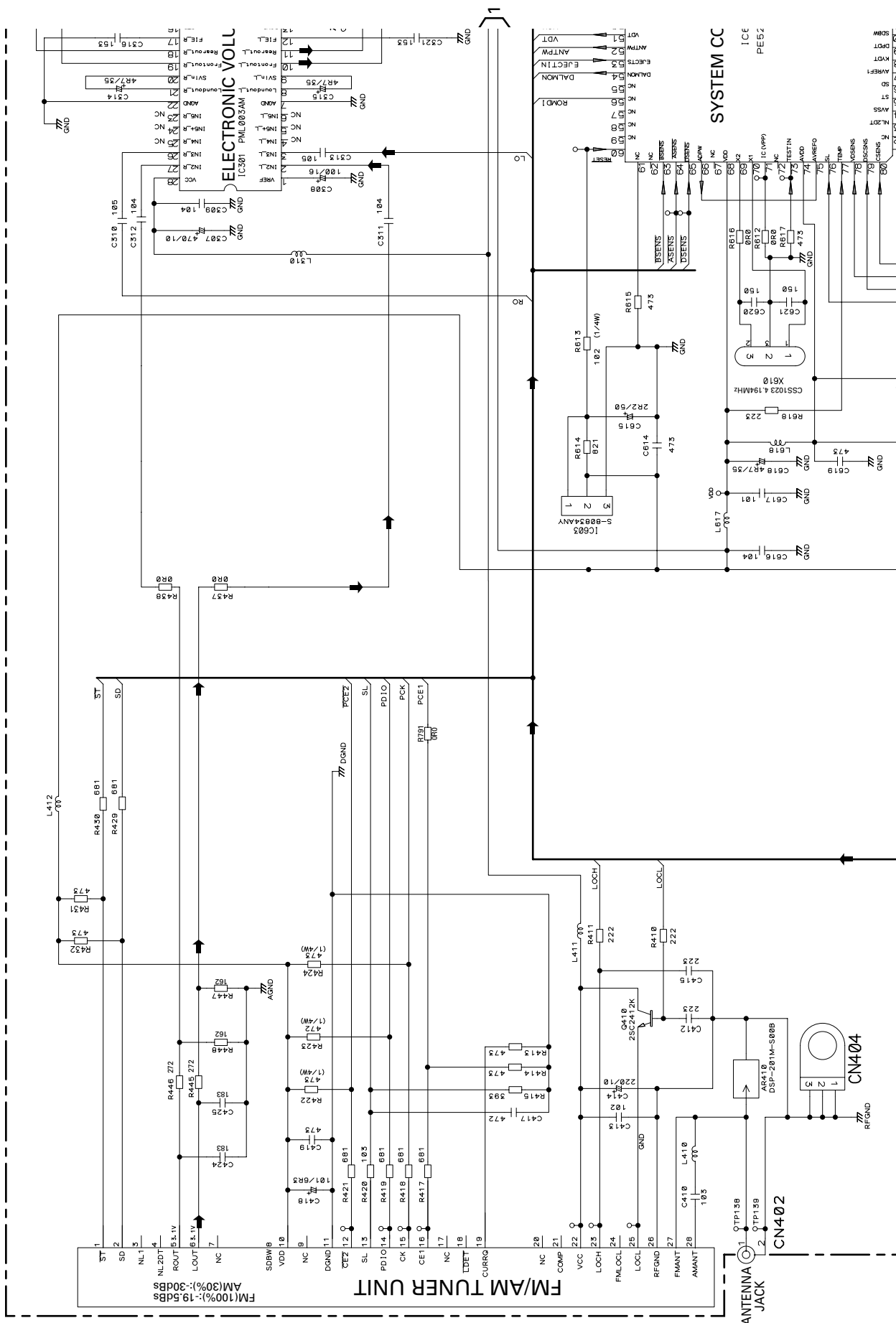
A-b

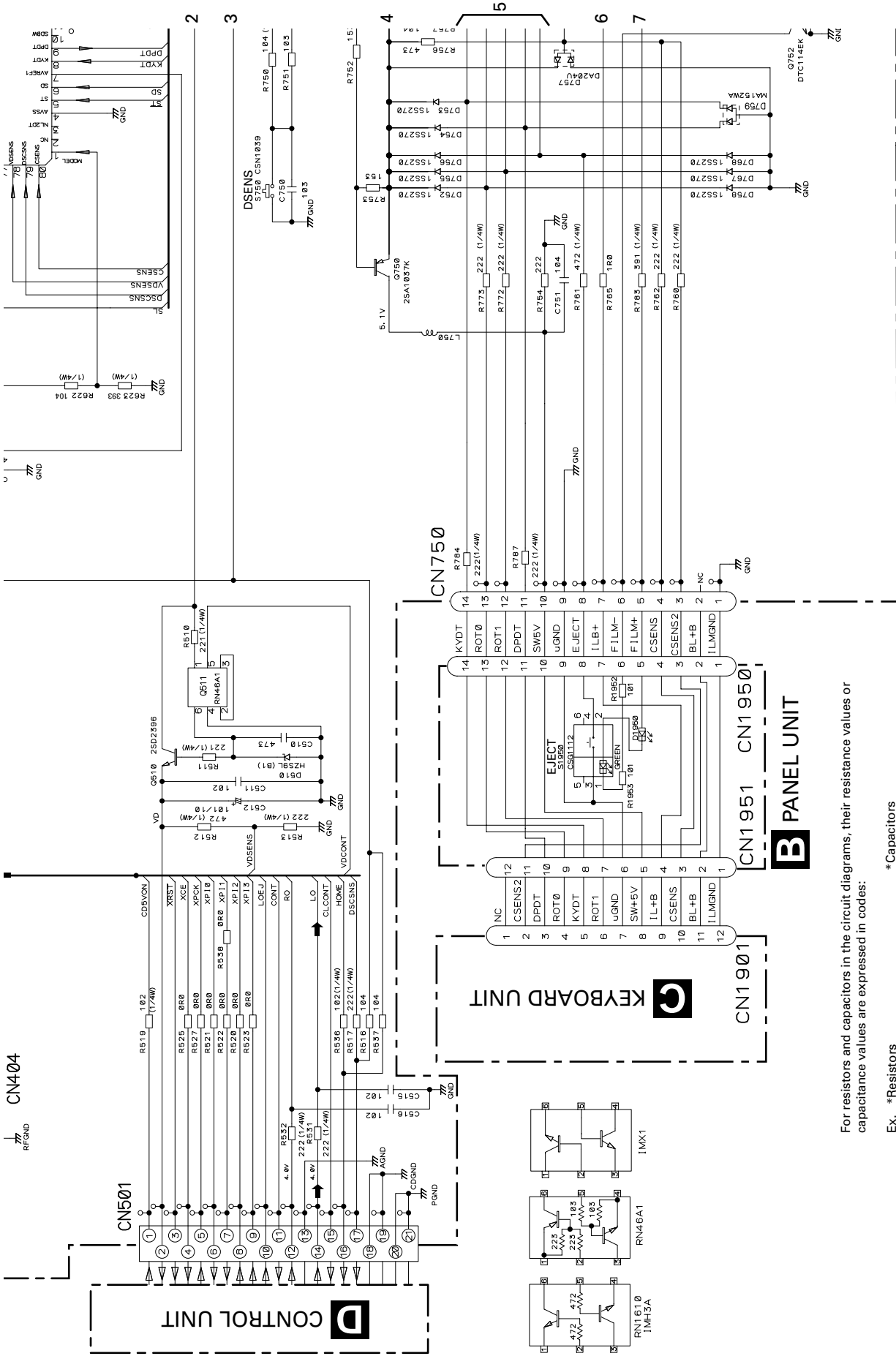


A

A-a A-b

A-a



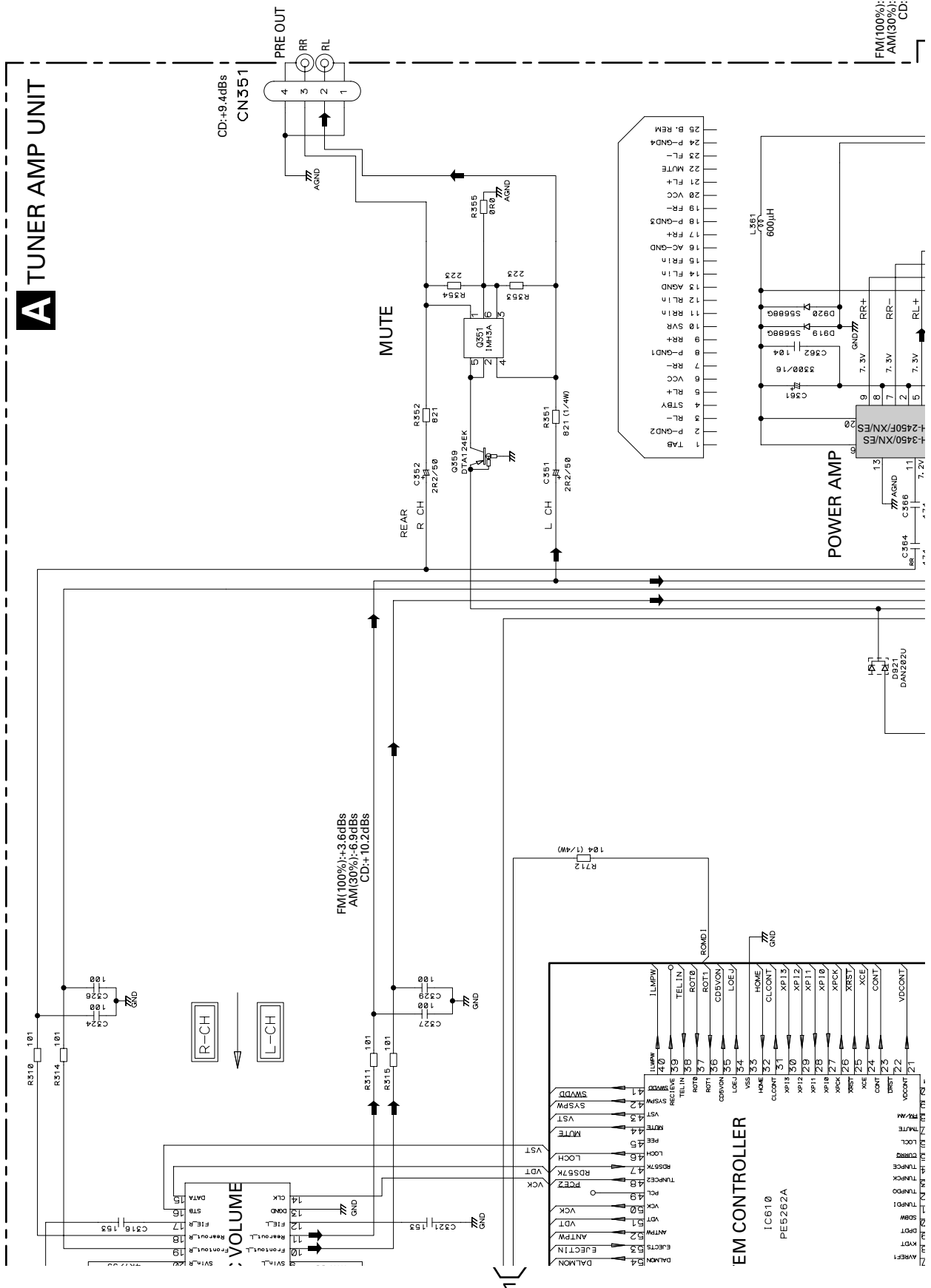


For resistors and capacitors in the circuit diagrams, their resistance values or capacitance values are expressed in codes:

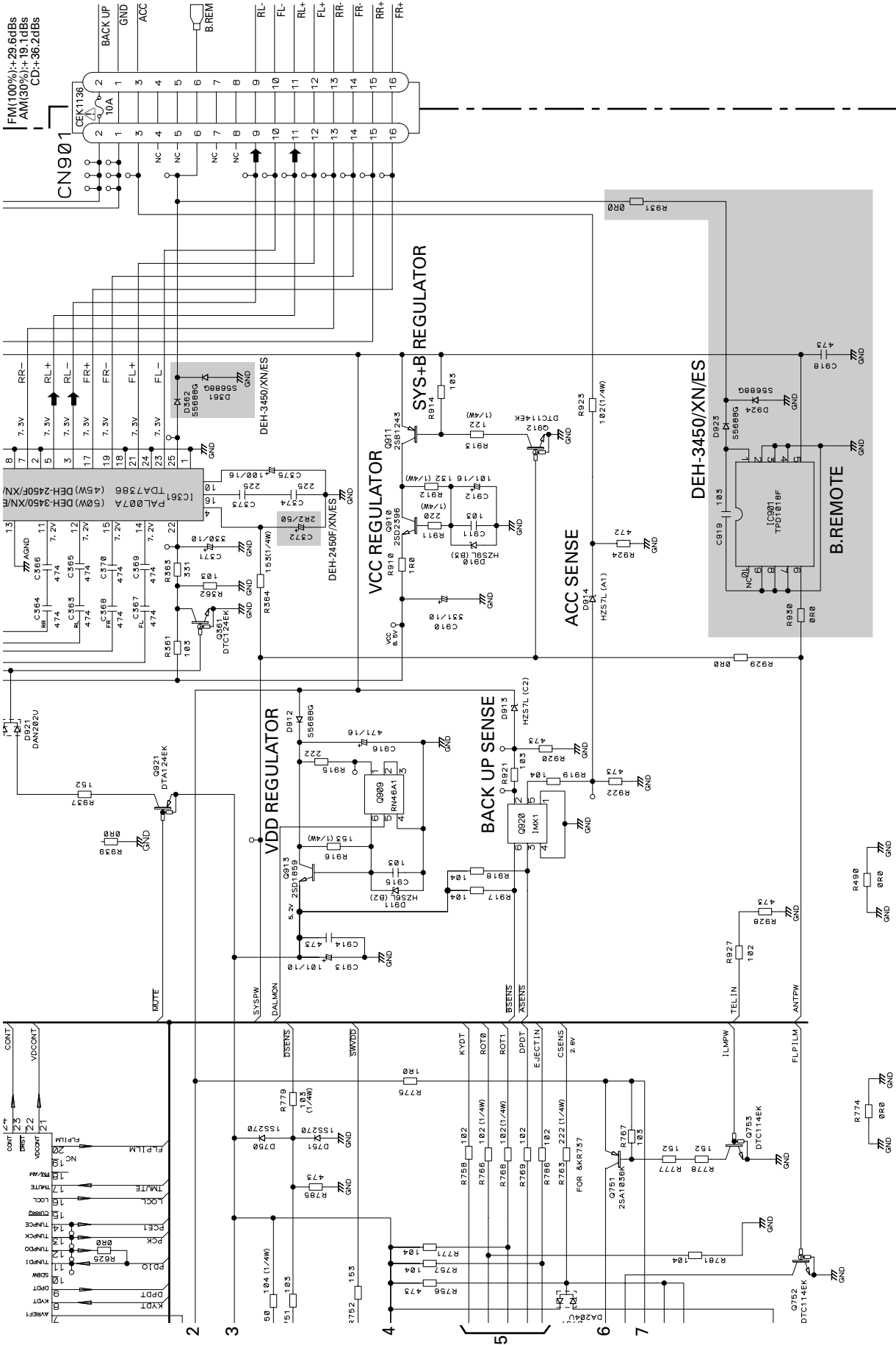
Ex.	*Resistors	*Capacitors
	Code	Code
	Practical value	Practical value
	12k ohms	103
	10k ohms	101/10
		0.01uF
		100uF/10V

A-a A-b

A-b



FM(100%):+29.6dBs
AM(30%):+19.10Bs
CD:+36.20Bs



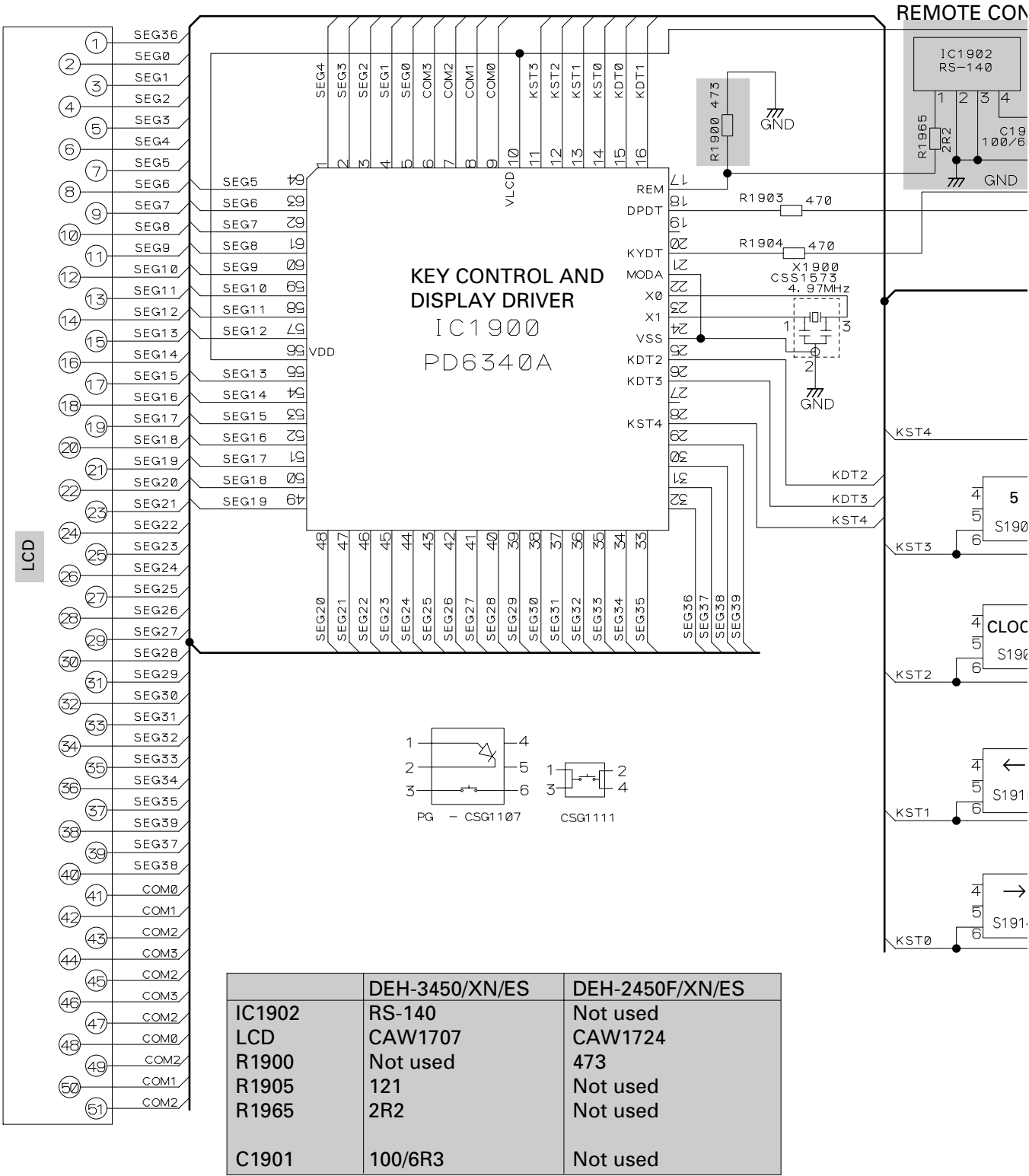
3.3 KEYBOARD UNIT

A

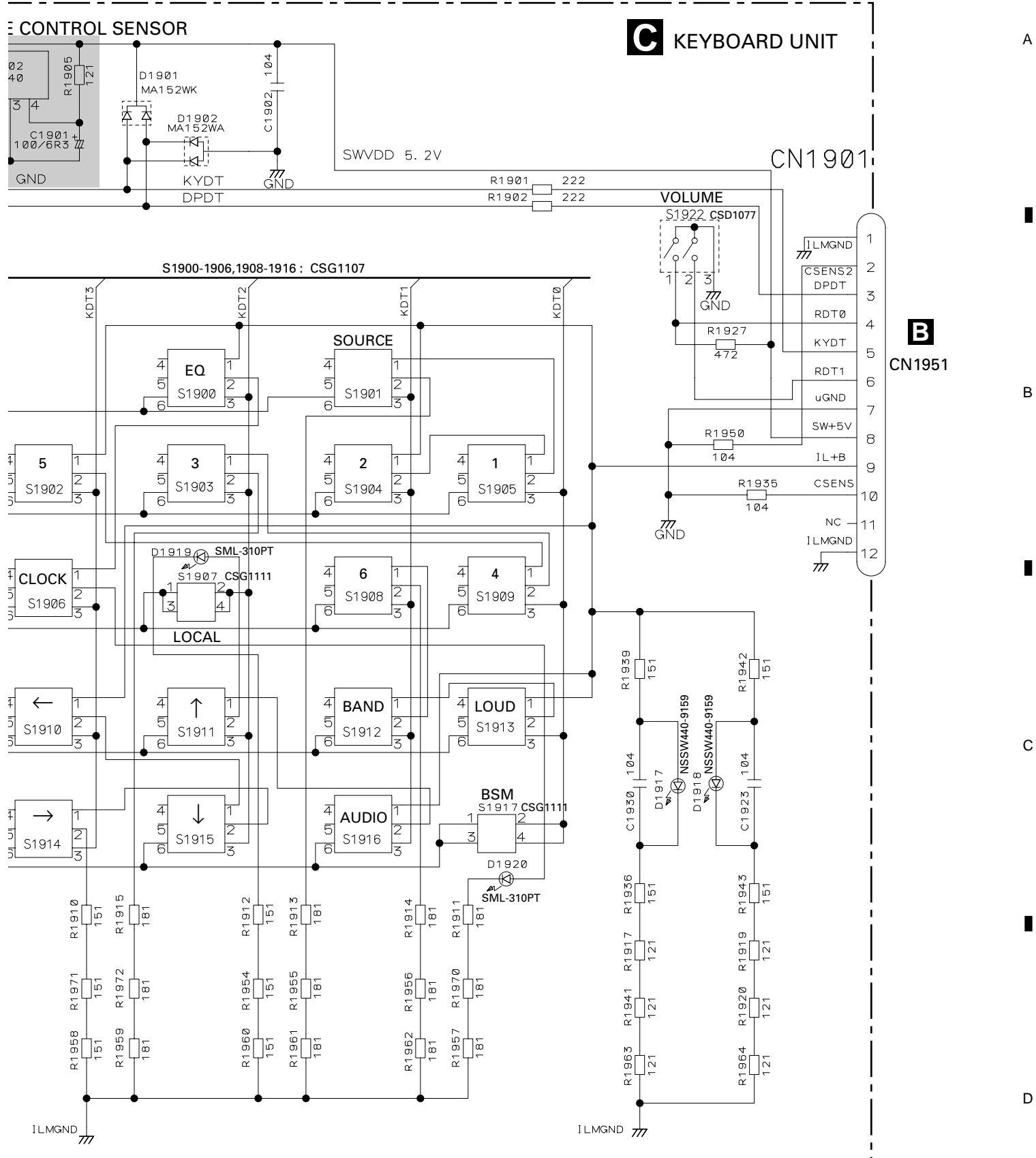
B

C

D

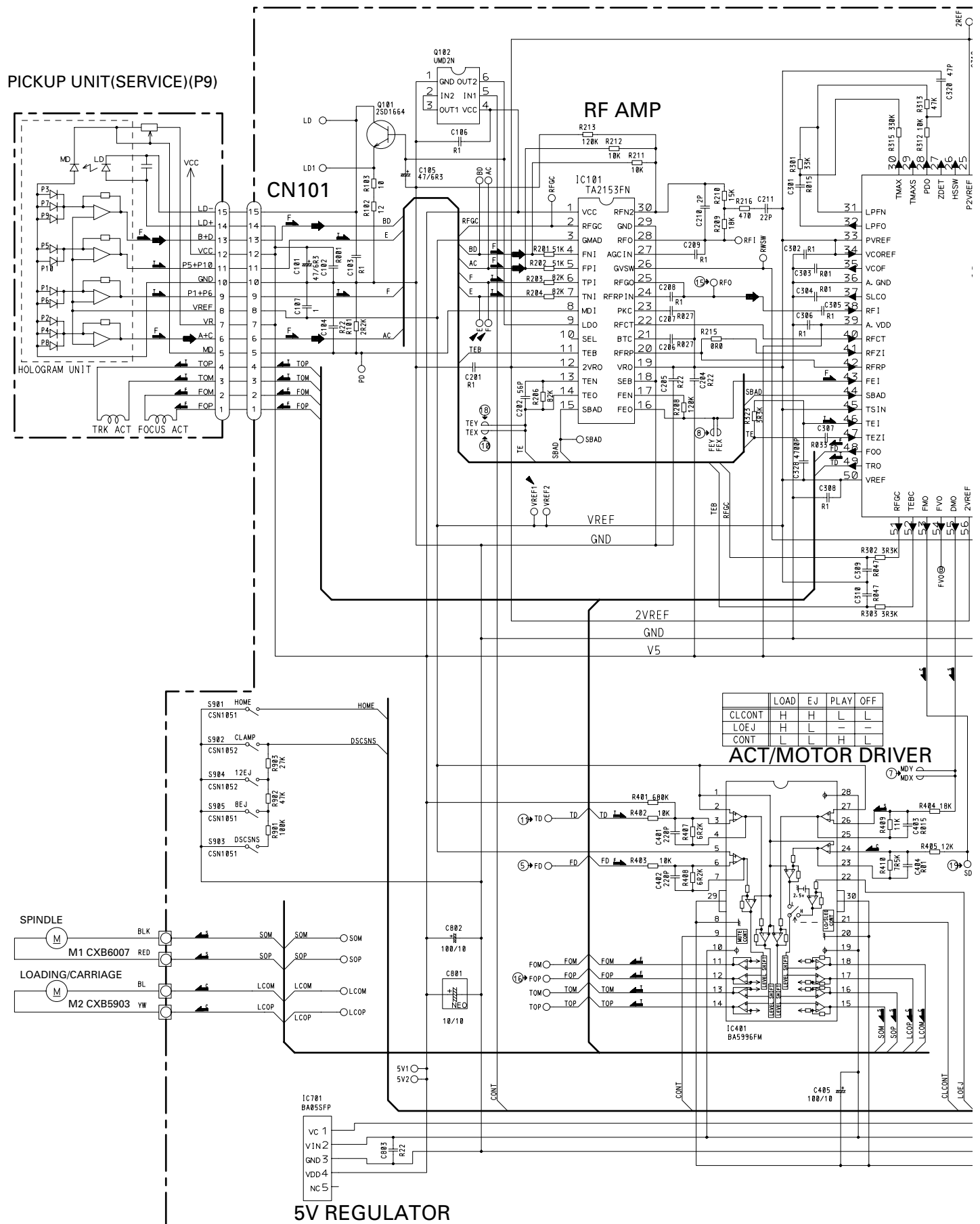


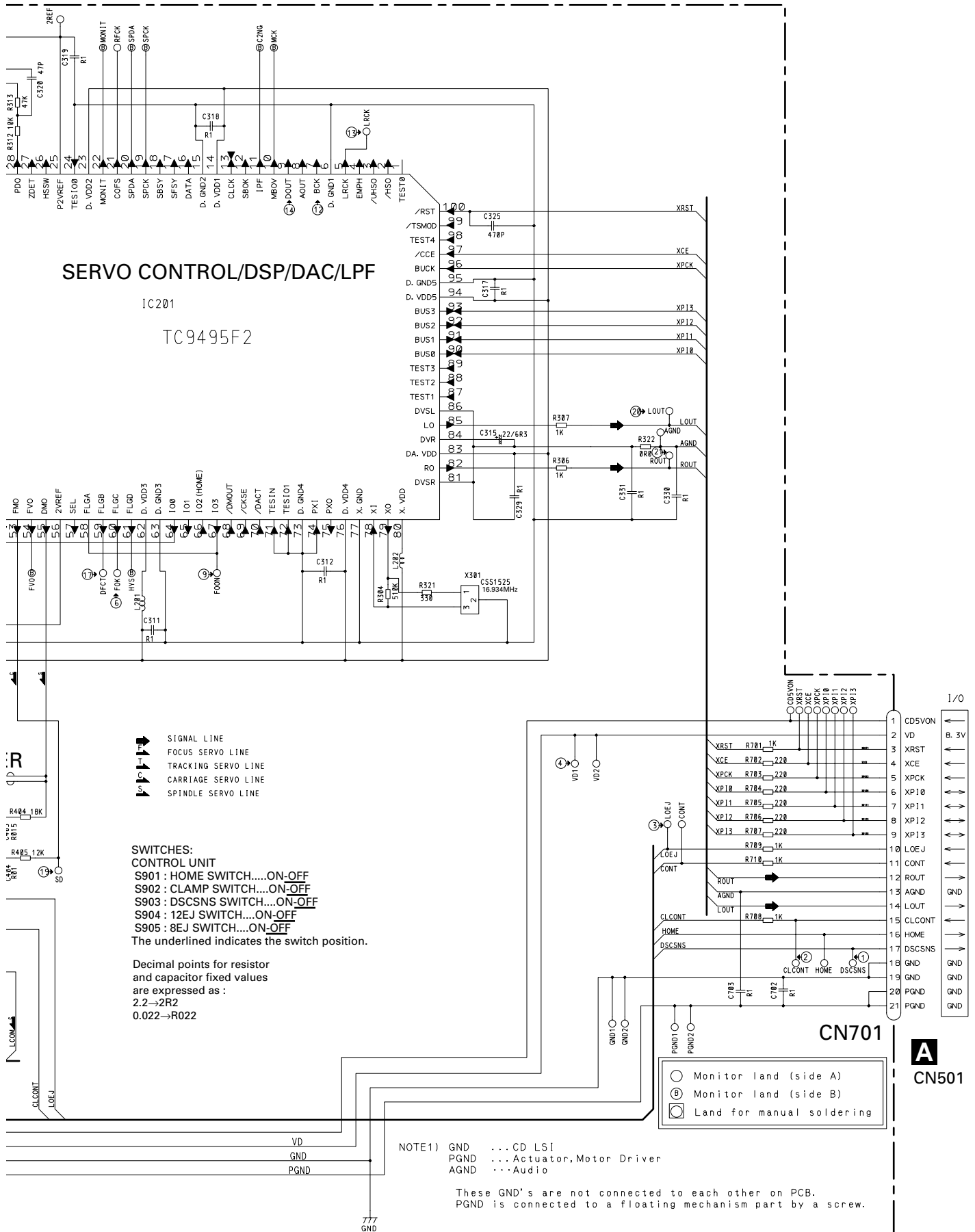
ILM



3.4 CD MECHANISM MODULE

CONTROL UNIT





A

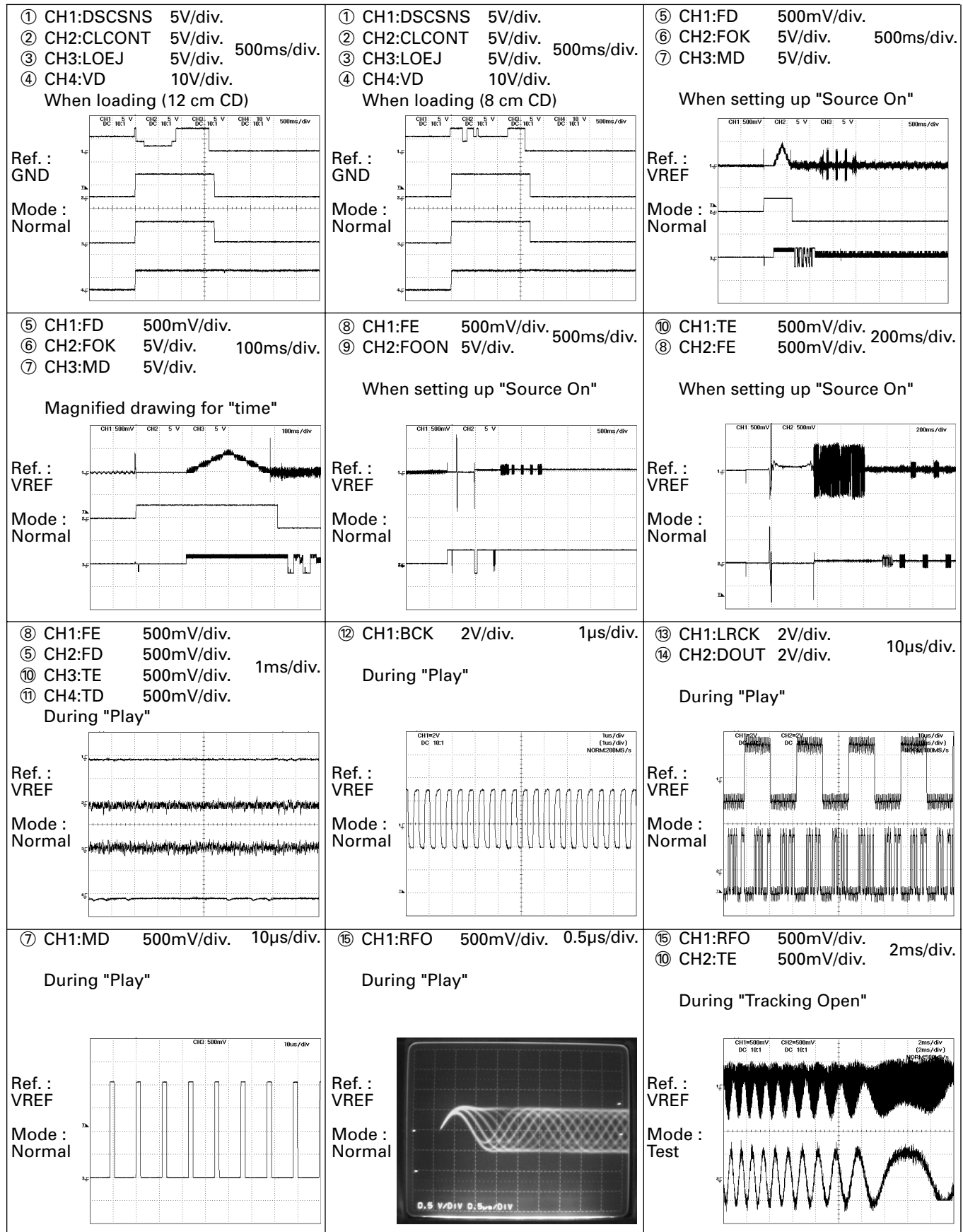
B

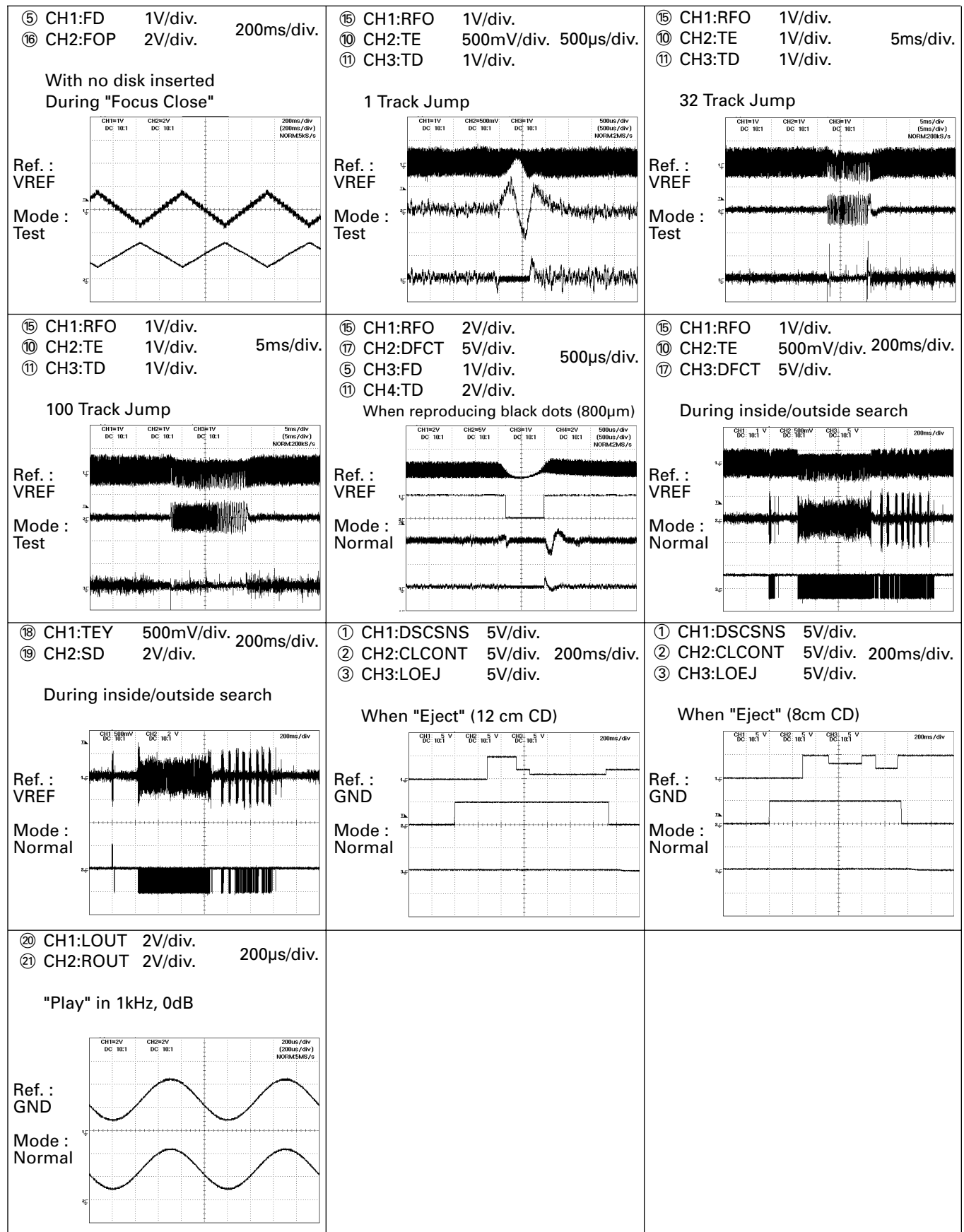
C

D

Note:1. The encircled numbers denote measuring points in the circuit diagram.
2. Reference voltage
VREF:2.1V

Waveforms





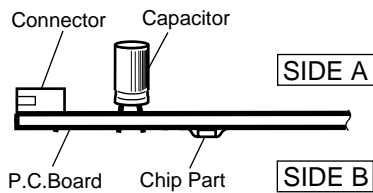
4. PCB CONNECTION DIAGRAM

4.1 TUNER AMP UNIT

A TUNER AMP UNIT

NOTE FOR PCB DIAGRAMS

1. The parts mounted on this PCB include all necessary parts for several destination.
For further information for respective destinations, be sure to check with the schematic diagram.
2. Viewpoint of PCB diagrams



IC, Q

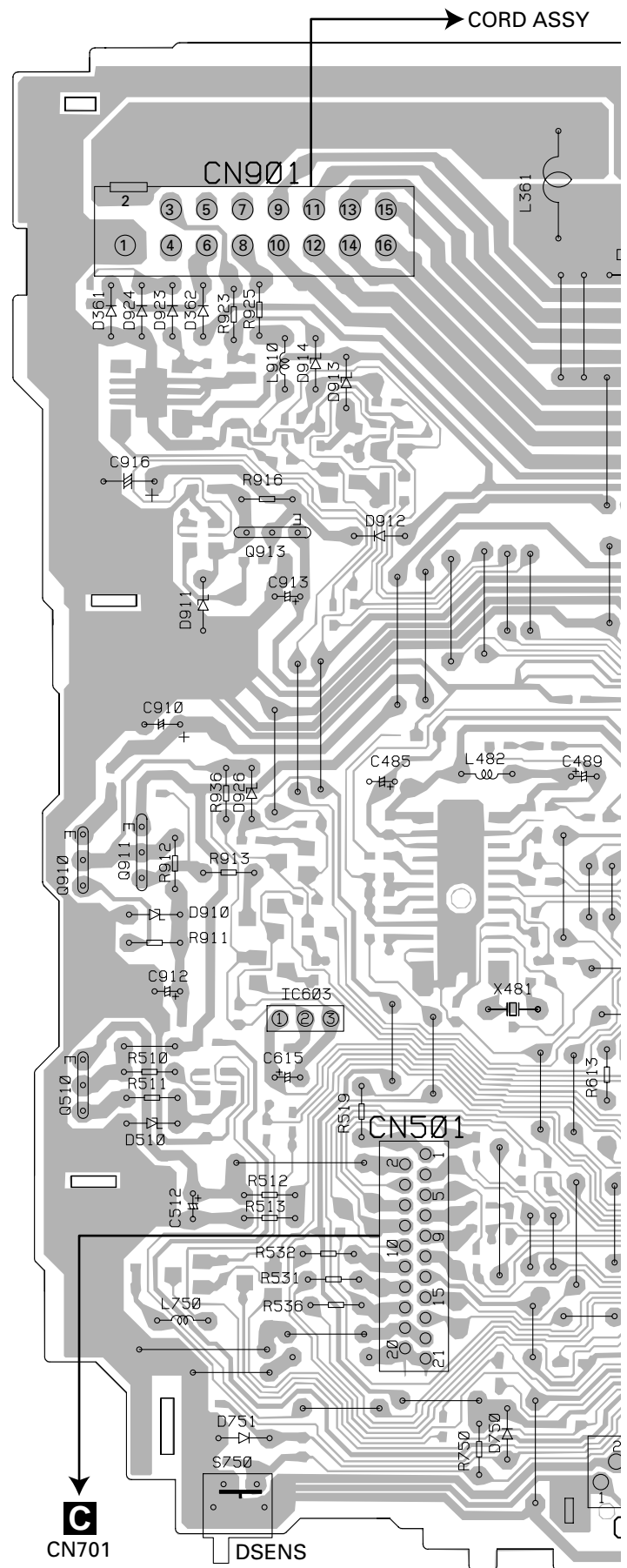
IC361

Q913

Q911
Q910

IC603

Q510



A



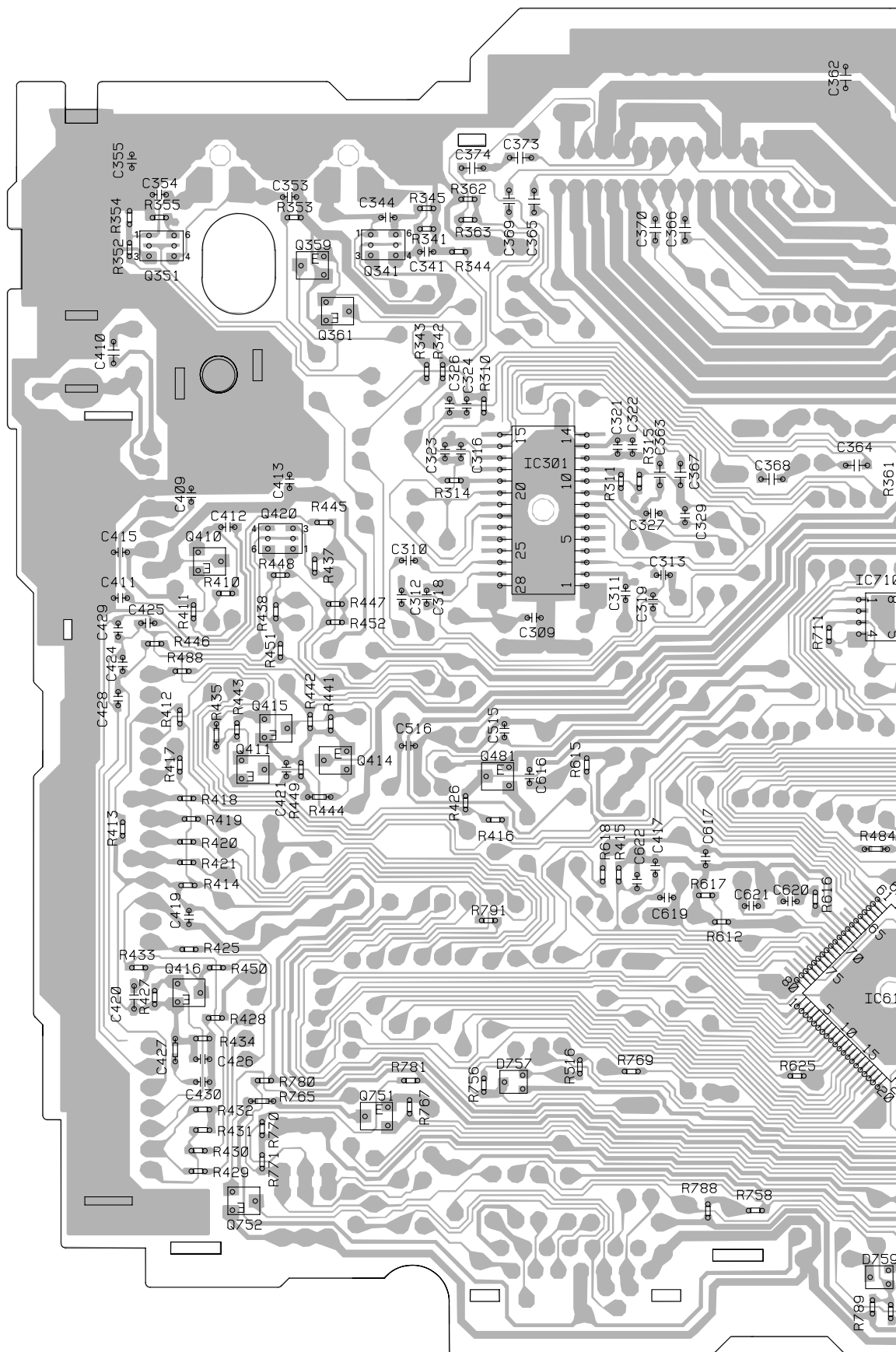
C

D

► **B** CN1950

A

A TUNER AMP UNIT



SIDE B

| IC, Q

Q359
Q341
Q351
IC901

Q361
Q920
Q916

Q909

IC301

Q420
Q410

IC710

IC481
Q415
Q918
Q411
Q414 Q481
Q912

Q921

Q511

Q416	
IC610	

Q750	
Q751	Q753

Q752

A

B

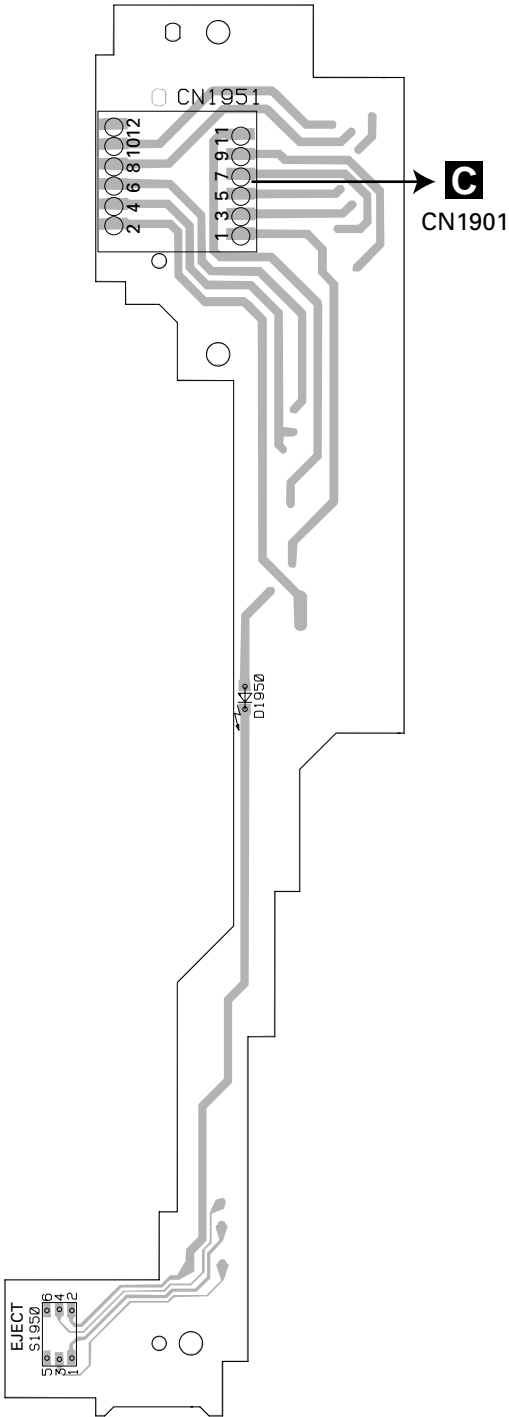
C

D

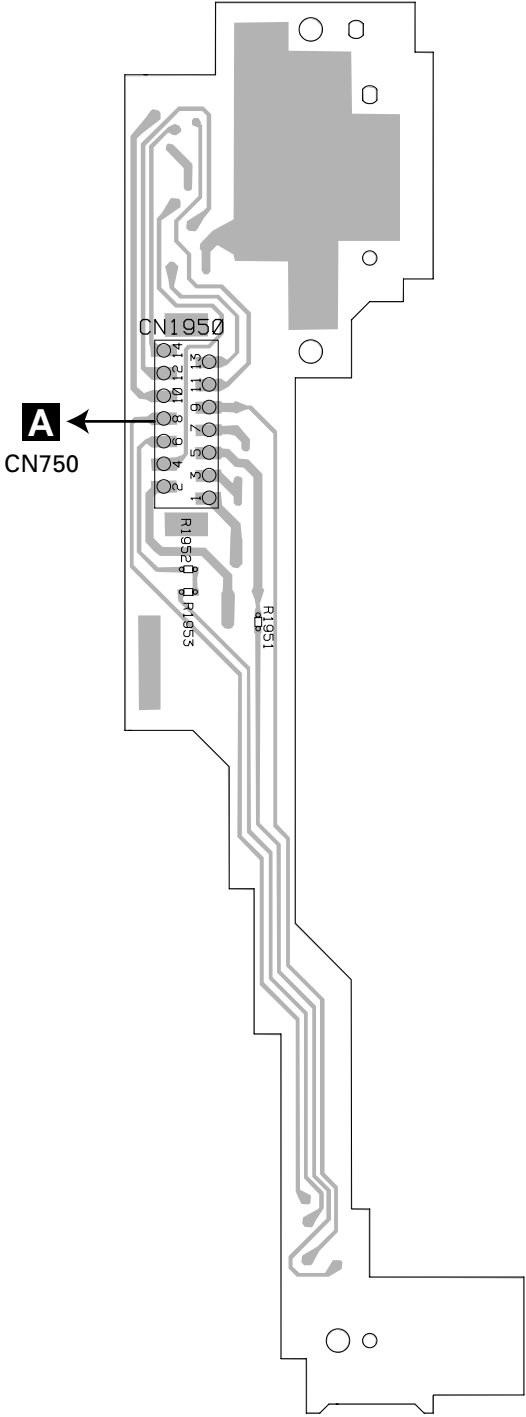
DEH-3450,2450F
4.2 PANEL UNIT

SIDE B

B PANEL UNIT



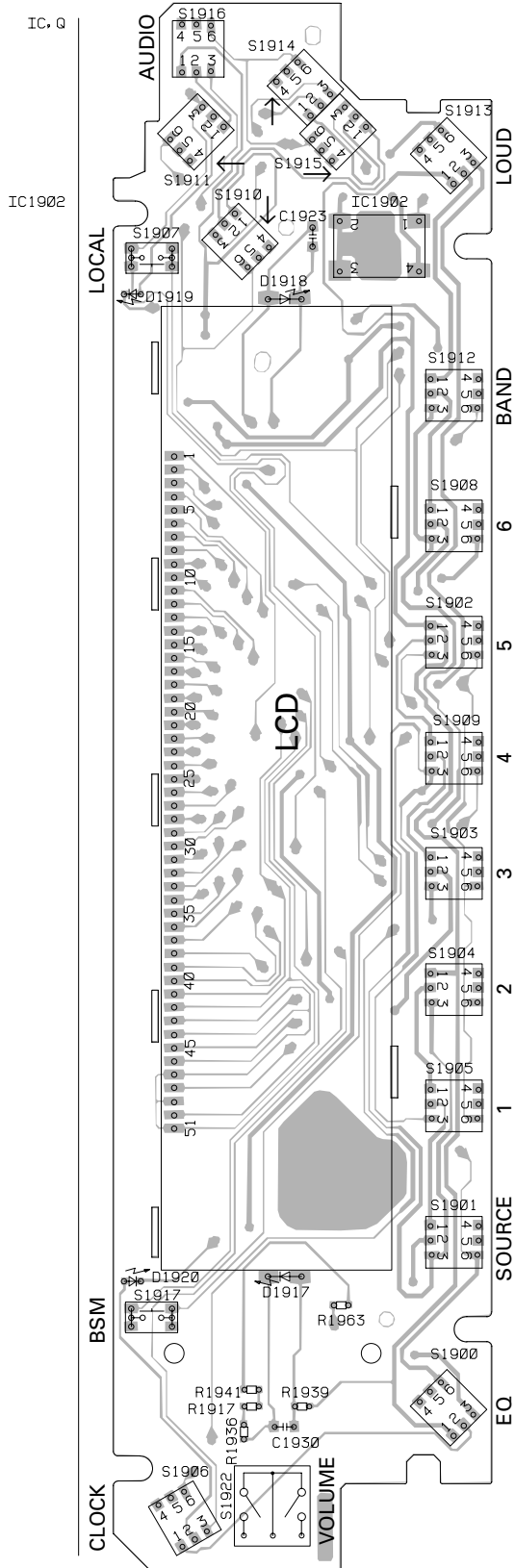
B PANEL UNIT



4.3 KEYBOARD UNIT

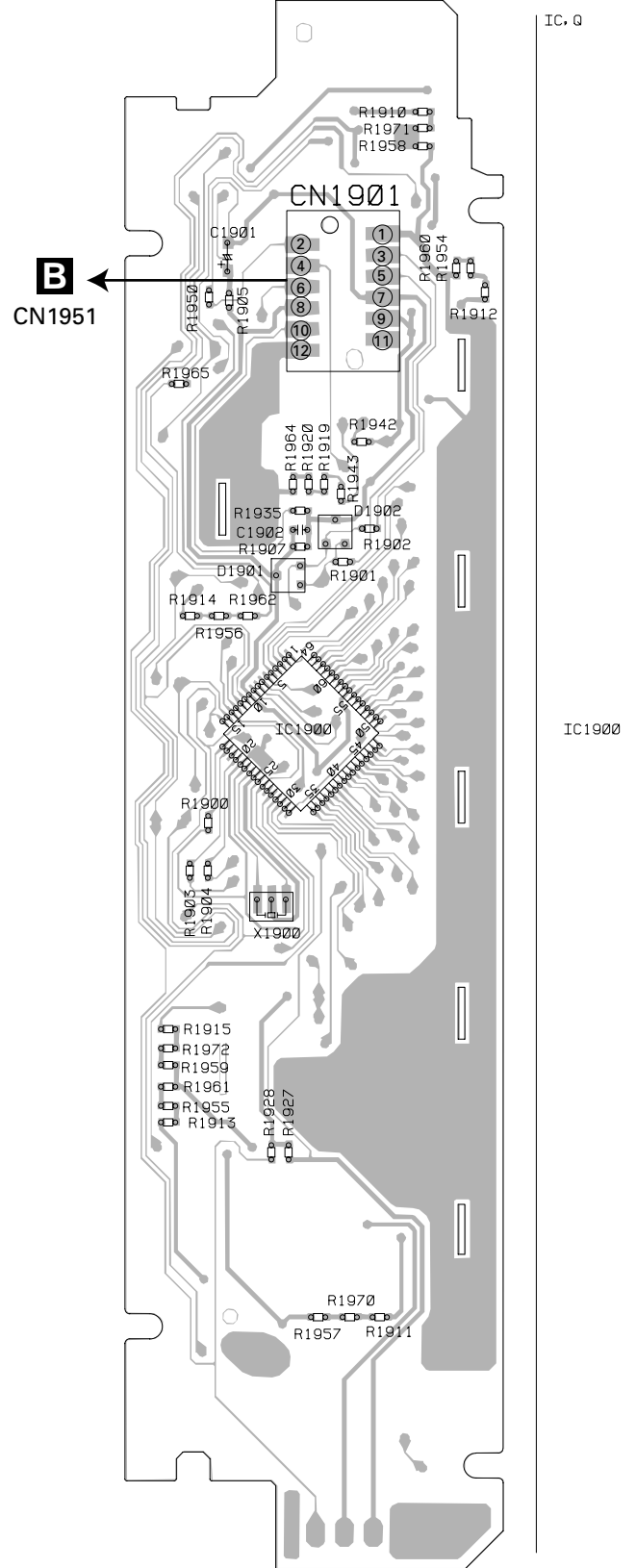
C KEYBOARD UNIT

SIDE A



C KEYBOARD UNIT

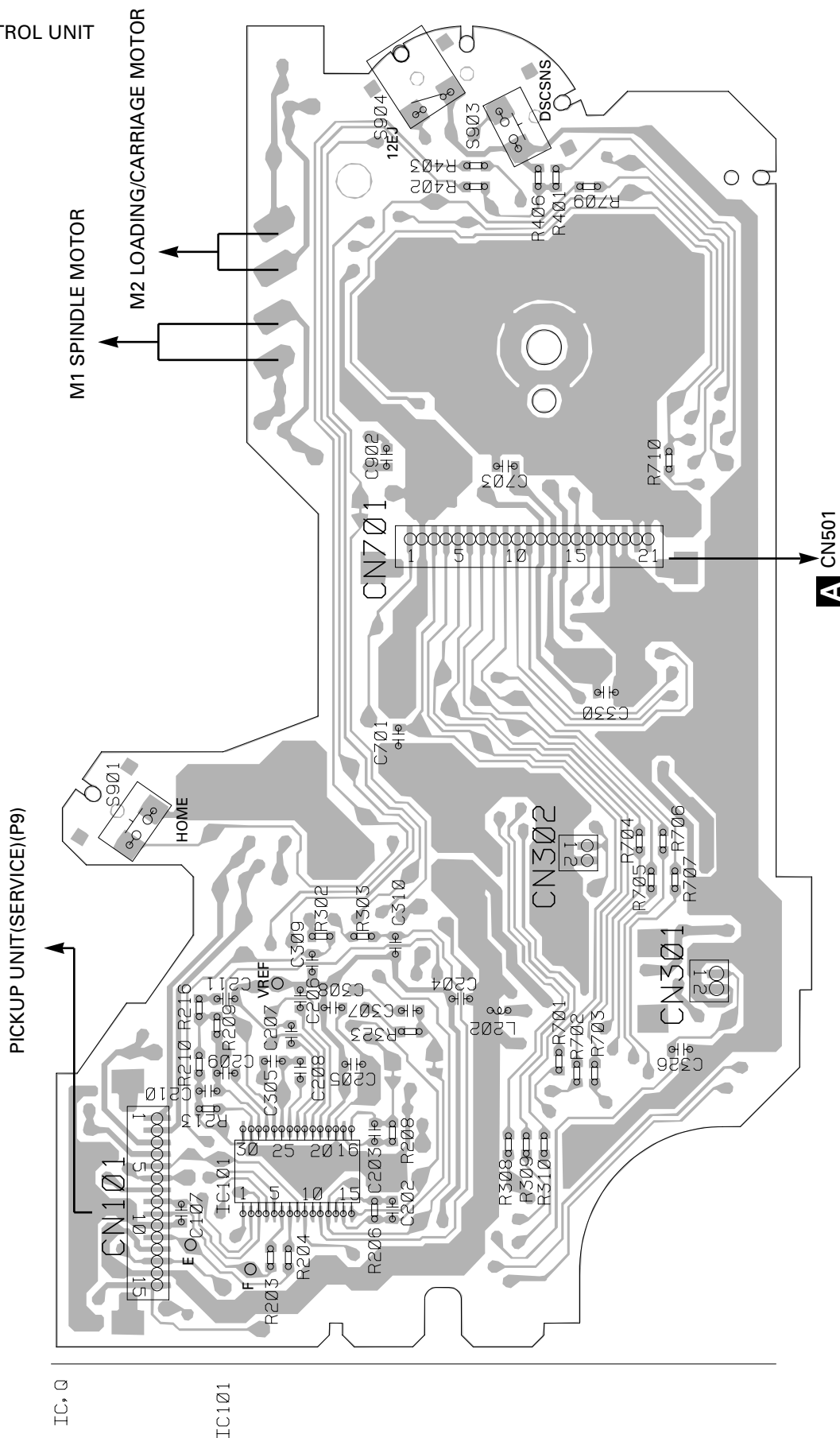
SIDE B



4.4 CD MECHANISM MODULE

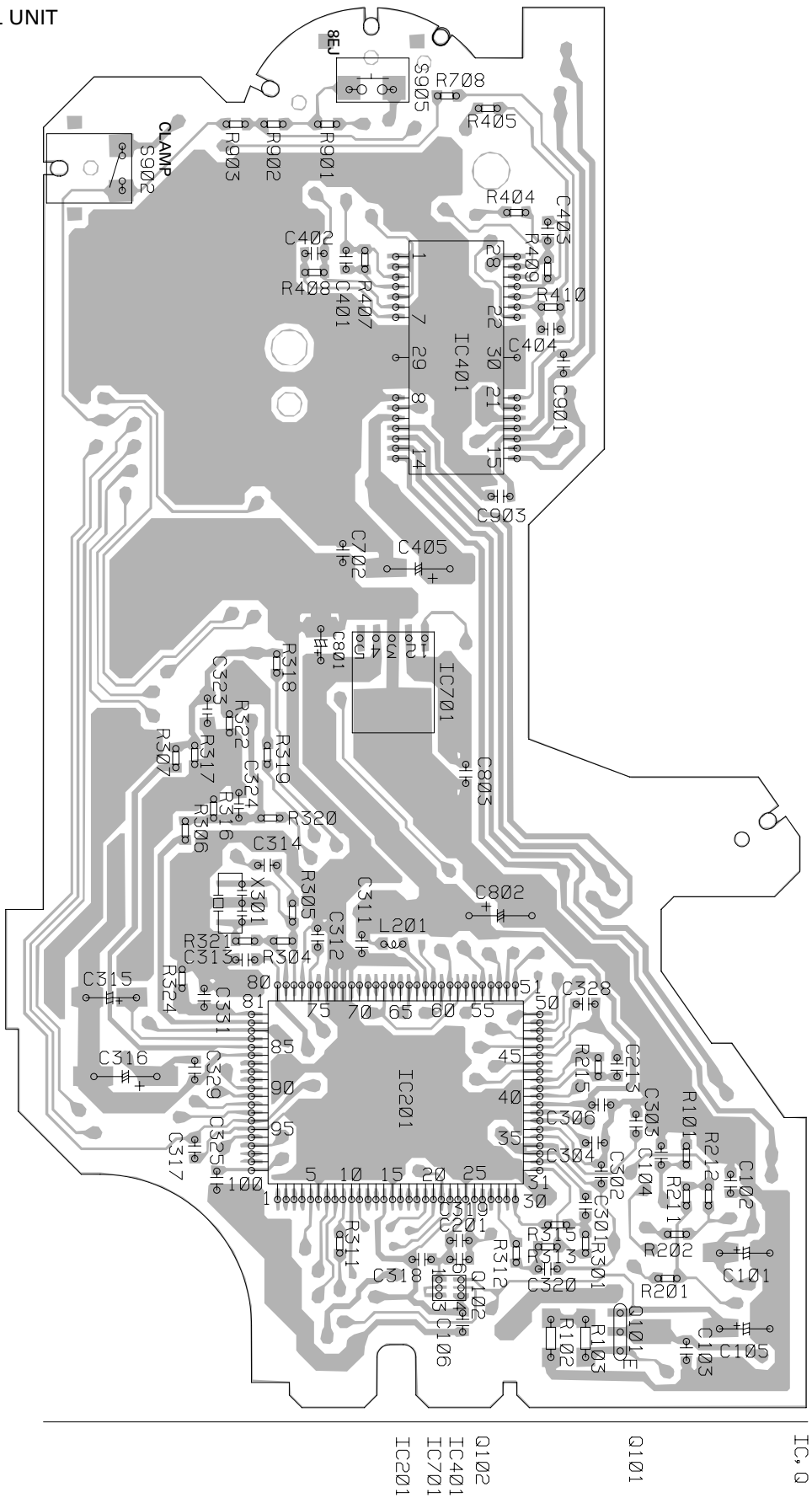
D CONTROL UNIT

SIDE A



D CONTROL UNIT

SIDE B



5. ELECTRICAL PARTS LIST

NOTES:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/○S○○○○J,RS1/○○S○○○○J

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

====Circuit Symbol and No.===Part Name	Part No.	====Circuit Symbol and No.===Part Name	Part No.
A Unit Number : CWM7976(DEH-3450/XN/ES)		L 618 Ferri-Inductor	LAU2R2K
Unit Name : Tuner Amp Unit		L 750 Ferri-Inductor	LAU2R2K
MISCELLANEOUS		X 610 Crystal Resonator 4.194304MHz	CSS1023
IC 301 IC	PML003AM	S 750 Switch(DSENS)	CSN1039
IC 361 IC	PAL007A	FM/AM Tuner Unit	CWE1563
IC 603 IC	S-80834ANY	AR 410 Surge Protector	DSP-201M-S00B
IC 610 IC	PE5262A		
Q 351 Transistor	IMH3A	RESISTORS	
Q 359 Transistor	DTA124EK	R 310	RS1/16S101J
Q 361 Transistor	DTC124EK	R 311	RS1/16S101J
Q 410 Transistor	2SC2412K	R 314	RS1/16S101J
Q 510 Transistor	2SD2396	R 315	RS1/16S101J
Q 511 Transistor	RN46A1	R 351	RD1/4PU821J
Q 750 Transistor	2SA1037K	R 352	RS1/16S821J
Q 751 Transistor	2SA1036K	R 353	RS1/16S223J
Q 752 Transistor	DTC114EK	R 354	RS1/16S223J
Q 753 Transistor	DTC114EK	R 355	RS1/16S0R0J
Q 909 Transistor	RN46A1	R 361	RS1/16S103J
Q 910 Transistor	2SD2396	R 362	RS1/16S103J
Q 911 Transistor	2SB1243	R 363	RS1/16S331J
Q 912 Transistor	DTC114EK	R 364	RD1/4PU153J
Q 913 Transistor	2SD1859	R 410	RS1/16S222J
Q 920 Transistor	IMX1	R 411	RS1/16S222J
Q 921 Transistor	DTA124EK	R 413	RS1/16S473J
D 361 Diode	S5688G	R 414	RS1/16S473J
D 362 Diode	S5688G	R 415	RS1/16S393J
D 510 Diode	HZS9L(B1)	R 417	RS1/16S681J
D 750 Diode	1SS270	R 418	RS1/16S681J
D 751 Diode	1SS270	R 419	RS1/16S681J
D 752 Diode	1SS270	R 420	RS1/16S103J
D 753 Diode	1SS270	R 421	RS1/16S681J
D 754 Diode	1SS270	R 422	RD1/4PU473J
D 755 Diode	1SS270	R 423	RD1/4PU472J
D 756 Diode	1SS270	R 424	RD1/4PU473J
D 757 Diode Network	DA204U	R 429	RS1/16S681J
D 758 Diode	1SS270	R 430	RS1/16S681J
D 759 Diode	MA152WA	R 431	RS1/16S473J
D 767 Diode	1SS270	R 432	RS1/16S473J
D 768 Diode	1SS270	R 437	RS1/16S0R0J
D 910 Diode	HZS9L(B3)	R 438	RS1/16S0R0J
D 911 Diode	HZS6L(B2)	R 445	RS1/16S272J
D 912 Diode	S5688G	R 446	RS1/16S272J
D 913 Diode	HZS7L(C2)	R 447	RS1/16S162J
D 914 Diode	HZS7L(A1)	R 448	RS1/16S162J
D 919 Diode	S5688G	R 490	RS1/16S0R0J
D 920 Diode	S5688G	R 510	RD1/4PU221J
D 921 Diode	DAN202U	R 511	RD1/4PU221J
L 310 Inductor	LAU1R0K	R 512	RD1/4PU472J
L 361 Choke Coil 600μH	CTH1221	R 513	RD1/4PU222J
L 410 Ferri-Inductor	LAU4R7K	R 516	RS1/16S104J
L 411 Ferri-Inductor	LAU2R2K	R 517	RD1/4PU222J
L 412 Ferri-Inductor	LAU2R2K	R 519	RD1/4PU102J
L 617 Ferri-Inductor	LAU101K	R 520	RS1/16S0R0J

====Circuit Symbol and No.==Part Name	Part No.	====Circuit Symbol and No.==Part Name	Part No.
R 521	RS1/16S0R0J	R 923	RD1/4PU102J
R 522	RS1/16S0R0J	R 924	RS1/16S472J
R 523	RS1/16S0R0J	R 927	RS1/16S102J
R 525	RS1/16S0R0J	R 928	RS1/16S473J
R 527	RS1/16S0R0J	R 937	RS1/16S152J
R 531	RD1/4PU222J	R 939	RS1/16S0R0J
R 532	RD1/4PU222J	CAPACITORS	
R 536	RD1/4PU102J	C 307	CEJQ470M10
R 537	RS1/16S104J	C 308	CEJQ100M16
R 538	RS1/16S0R0J	C 309	CKSRYB104K25
R 612	RS1/16S0R0J	C 310	CKSRYB105K6R3
R 613	RD1/4PU102J	C 311	CKSRYB104K25
R 614	RS1/16S821J	C 312	CKSRYB104K25
R 615	RS1/16S473J	C 313	CKSRYB105K6R3
R 616	RS1/16S682J	C 314	CEJQ4R7M35
R 617	RS1/16S473J	C 315	CEJQ4R7M35
R 618	RS1/16S223J	C 316	CKSRYB153K25
R 622	RD1/4PU104J	C 321	CKSRYB153K25
R 623	RD1/4PU393J	C 324	CCSRCH100D50
R 625	RS1/16S0R0J	C 326	CCSRCH100D50
R 712	RD1/4PU104J	C 327	CCSRCH100D50
R 750	RD1/4PU104J	C 329	CCSRCH100D50
R 751	RS1/16S103J	C 351	CEJQ2R2M50
R 752	RS1/16S153J	C 352	CEJQ2R2M50
R 753	RS1/16S153J	C 361	CCH1368
R 754	RS1/16S222J	C 362	CKSRYB104K25
R 756	RS1/16S473J	C 363	CKSQYB474K16
R 757	RS1/16S104J	C 364	CKSQYB474K16
R 758	RS1/16S102J	C 365	CKSQYB474K16
R 760	RD1/4PU222J	C 366	CKSQYB474K16
R 761	RD1/4PU472J	C 367	CKSQYB474K16
R 762	RD1/4PU222J	C 368	CKSQYB474K16
R 763	RD1/4PU222J	C 369	CKSQYB474K16
R 765	RS1/16S1R0J	C 370	CKSQYB474K16
R 766	RD1/4PU102J	C 371	CEJQ330M10
R 767	RS1/16S103J	C 373	CKSQYB225K10
R 768	RD1/4PU102J	C 374	CKSQYB225K10
R 769	RS1/16S102J	C 375	CEJQ100M16
R 771	RS1/16S104J	C 410	CKSQYB103K25
R 772	RD1/4PU222J	C 412	CKSRYB223K50
R 773	RD1/4PU222J	C 413	CKSRYB102K50
R 774	RS1/16S0R0J	C 414	CEJQ220M10
R 775	RS1/16S1R0J	C 415	CKSRYB223K50
R 777	RS1/16S152J	C 417	CKSRYB472K50
R 778	RS1/16S152J	C 418	CEJQ101M6R3
R 779	RD1/4PU103J	C 419	CKSRYB473K50
R 781	RS1/16S104J	C 424	CKSRYB183K25
R 783	RD1/4PU391J	C 425	CKSRYB183K25
R 784	RD1/4PU222J	C 510	CKSRYB473K50
R 786	RS1/16S102J	C 511	CKSRYB102K50
R 787	RD1/4PU222J	C 512	CEJQ101M10
R 791	RS1/16S0R0J	C 515	CKSRYB102K50
R 910	RS1/16S1R0J	C 516	CKSRYB102K50
R 911	RD1/4PU220J	C 614	CKSRYB473K50
R 912	RD1/4PU132J	C 615	CEJQ2R2M50
R 913	RD1/4PU122J	C 616	CKSRYB104K25
R 914	RS1/16S103J	C 617	CCSRCH101J50
R 915	RS1/16S222J	C 618	CEJQ4R7M35
R 916	RD1/4PU153J	C 619	CKSRYB473K50
R 917	RS1/16S104J	C 620	CCSRCH150J50
R 918	RS1/16S104J	C 621	CCSRCH150J50
R 919	RS1/16S104J	C 750	CKSRYB103K50
R 920	RS1/16S473J		
R 921	RS1/16S103J		
R 922	RS1/16S473J		

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.
C 751	CKSBYB104K25	FM/AM Tuner Unit	CWE1563
C 910 330μF/16V	CCH1326	Surge Protector	DSP-201M-S00B
C 911	CKSBYB103K50		
C 912	CEJQ101M16		
C 913	CEJQ101M10		
C 914	CKSBYB473K50		
C 915	CKSBYB103K50		
C 916 470μF/16V	CCH1331		
A Unit Number : CWM8320(DEH-2450F/XN/ES)			
Unit Name : Tuner Amp Unit			
MISCELLANEOUS			
IC 301 IC	PML003AM		
IC 361 IC	TDA7386		
IC 603 IC	S-80834ANY		
IC 610 IC	PE5262A		
IC 901 IC	TPD1018F		
Q 351 Transistor	IMH3A		
Q 359 Transistor	DTA124EK		
Q 361 Transistor	DTC124EK		
Q 410 Transistor	2SC2412K		
Q 510 Transistor	2SD2396		
Q 511 Transistor	RN46A1		
Q 750 Transistor	2SA1037K		
Q 751 Transistor	2SA1036K		
Q 752 Transistor	DTC114EK		
Q 753 Transistor	DTC114EK		
Q 909 Transistor	RN46A1		
Q 910 Transistor	2SD2396		
Q 911 Transistor	2SB1243		
Q 912 Transistor	DTC114EK		
Q 913 Transistor	2SD1859		
Q 920 Transistor	IMX1		
Q 921 Transistor	DTA124EK		
D 510 Diode	HZS9L(B1)		
D 750 Diode	1SS270		
D 751 Diode	1SS270		
D 752 Diode	1SS270		
D 753 Diode	1SS270		
D 754 Diode	1SS270		
D 755 Diode	1SS270		
D 756 Diode	1SS270		
D 757 Diode Network	DA204U		
D 758 Diode	1SS270		
D 759 Diode	MA152WA		
D 767 Diode	1SS270		
D 768 Diode	1SS270		
D 910 Diode	HZS9L(B3)		
D 911 Diode	HZS6L(B2)		
D 912 Diode	S5688G		
D 913 Diode	HZS7L(C2)		
D 914 Diode	HZS7L(A1)		
D 919 Diode	S5688G		
D 920 Diode	S5688G		
D 921 Diode	DAN202U		
D 923 Diode	S5688G		
D 924 Diode	S5688G		
L 310 Inductor	LAU1R0K		
L 361 Choke Coil 600μH	CTH1221		
L 410 Ferri-Inductor	LAU4R7K		
L 411 Ferri-Inductor	LAU2R2K		
L 412 Ferri-Inductor	LAU2R2K		
L 617 Ferri-Inductor	LAU101K		
L 618 Ferri-Inductor	LAU2R2K		
L 750 Ferri-Inductor	LAU2R2K		
X 610 Crystal Resonator 4.194304MHz	CSS1023		
S 750 Switch(DSENS)	CSN1039		
		RESISTORS	
		R 310	RS1/16S101J
		R 311	RS1/16S101J
		R 314	RS1/16S101J
		R 315	RS1/16S101J
		R 351	RD1/4PU821J
		R 352	RS1/16S821J
		R 353	RS1/16S223J
		R 354	RS1/16S223J
		R 355	RS1/16S0R0J
		R 361	RS1/16S103J
		R 362	RS1/16S103J
		R 363	RS1/16S331J
		R 364	RD1/4PU153J
		R 410	RS1/16S222J
		R 411	RS1/16S222J
		R 413	RS1/16S473J
		R 414	RS1/16S473J
		R 415	RS1/16S393J
		R 417	RS1/16S681J
		R 418	RS1/16S681J
		R 419	RS1/16S681J
		R 420	RS1/16S103J
		R 421	RS1/16S681J
		R 422	RD1/4PU473J
		R 423	RD1/4PU472J
		R 424	RD1/4PU473J
		R 429	RS1/16S681J
		R 430	RS1/16S681J
		R 431	RS1/16S473J
		R 432	RS1/16S473J
		R 437	RS1/16S0R0J
		R 438	RS1/16S0R0J
		R 445	RS1/16S272J
		R 446	RS1/16S272J
		R 447	RS1/16S162J
		R 448	RS1/16S162J
		R 490	RS1/16S0R0J
		R 510	RD1/4PU221J
		R 511	RD1/4PU221J
		R 512	RD1/4PU472J
		R 513	RD1/4PU222J
		R 516	RS1/16S104J
		R 517	RD1/4PU222J
		R 519	RD1/4PU102J
		R 520	RS1/16S0R0J
		R 521	RS1/16S0R0J
		R 522	RS1/16S0R0J
		R 523	RS1/16S0R0J
		R 525	RS1/16S0R0J
		R 527	RS1/16S0R0J
		R 531	RD1/4PU222J
		R 532	RD1/4PU222J
		R 536	RD1/4PU102J
		R 537	RS1/16S104J
		R 538	RS1/16S0R0J
		R 612	RS1/16S0R0J
		R 613	RD1/4PU102J
		R 614	RS1/16S821J
		R 615	RS1/16S473J
		R 616	RS1/16S682J
		R 617	RS1/16S473J
		R 618	RS1/16S223J
		R 622	RD1/4PU104J
		R 623	RD1/4PU393J
		R 625	RS1/16S0R0J

====Circuit Symbol and No.==Part Name		Part No.	====Circuit Symbol and No.==Part Name		Part No.
R	712	RD1/4PU104J	C	321	CKSRYB153K25
R	750	RD1/4PU104J	C	324	CCSRCH100D50
R	751	RS1/16S103J	C	326	CCSRCH100D50
R	752	RS1/16S153J	C	327	CCSRCH100D50
R	753	RS1/16S153J	C	329	CCSRCH100D50
R	754	RS1/16S222J	C	351	CEJQ2R2M50
R	756	RS1/16S473J	C	352	CEJQ2R2M50
R	757	RS1/16S104J	C	361	CCH1368
R	758	RS1/16S102J	C	362	CKSRYB104K25
R	760	RD1/4PU222J	C	363	CKSQYB474K16
R	761	RD1/4PU472J	C	364	CKSQYB474K16
R	762	RD1/4PU222J	C	365	CKSQYB474K16
R	763	RD1/4PU222J	C	366	CKSQYB474K16
R	765	RS1/16S1R0J	C	367	CKSQYB474K16
R	766	RD1/4PU102J	C	368	CKSQYB474K16
R	767	RS1/16S103J	C	369	CKSQYB474K16
R	768	RD1/4PU102J	C	370	CKSQYB474K16
R	769	RS1/16S102J	C	371	CEJQ330M10
R	771	RS1/16S104J	C	372	CEJQ2R2M50
R	772	RD1/4PU222J	C	373	CKSQYB225K10
R	773	RD1/4PU222J	C	374	CKSQYB225K10
R	774	RS1/16S0R0J	C	375	CEJQ100M16
R	775	RS1/16S1R0J	C	410	CKSQYB103K25
R	777	RS1/16S152J	C	412	CKSRYB223K50
R	778	RS1/16S152J	C	413	CKSRYB102K50
R	779	RD1/4PU103J	C	414	CEJQ220M10
R	781	RS1/16S104J	C	415	CKSRYB223K50
R	783	RD1/4PU391J	C	417	CKSRYB472K50
R	784	RD1/4PU222J	C	418	CEJQ101M6R3
R	786	RS1/16S102J	C	419	CKSRYB473K50
R	787	RD1/4PU222J	C	424	CKSRYB183K25
R	791	RS1/16S0R0J	C	425	CKSRYB183K25
R	910	RS1/16S1R0J	C	510	CKSRYB473K50
R	911	RD1/4PU220J	C	511	CKSRYB102K50
R	912	RD1/4PU132J	C	512	CEJQ101M10
R	913	RD1/4PU122J	C	515	CKSRYB102K50
R	914	RS1/16S103J	C	516	CKSRYB102K50
R	915	RS1/16S222J	C	614	CKSRYB473K50
R	916	RD1/4PU153J	C	615	CEJQ2R2M50
R	917	RS1/16S104J	C	616	CKSRYB104K25
R	918	RS1/16S104J	C	617	CCSRCH101J50
R	919	RS1/16S104J	C	618	CEJQ4R7M35
R	920	RS1/16S473J	C	619	CKSRYB473K50
R	921	RS1/16S103J	C	620	CCSRCH150J50
R	922	RS1/16S473J	C	621	CCSRCH150J50
R	923	RD1/4PU102J	C	750	CKSRYB103K50
R	924	RS1/16S472J	C	751	CKSRYB104K25
R	927	RS1/16S102J	C	910	CCH1326
R	928	RS1/16S473J	C	911	CKSRYB103K50
R	929	RS1/16S0R0J	C	912	CEJQ101M16
R	930	RS1/16S0R0J	C	913	CEJQ101M10
R	931	RS1/16S0R0J	C	914	CKSRYB473K50
R	937	RS1/16S152J	C	915	CKSRYB103K50
R	939	RS1/16S0R0J	C	916	CCH1331
			C	918	CKSQYB473K50
			C	919	CKSRYB103K50
CAPACITORS			<div> <div>C</div> <div>Unit Number : CWM7979(DEH-3450/XN/ES)</div> </div> <div> <div>C</div> <div>Unit Name : Keyboard Unit</div> </div>		
C	307	CEJQ470M10			
C	308	CEJQ100M16			
C	309	CKSRYB104K25			
C	310	CKSRYB105K6R3			
C	311	CKSRYB104K25			
C	312	CKSRYB104K25			
C	313	CKSRYB105K6R3			
C	314	CEJQ4R7M35			
C	315	CEJQ4R7M35			
C	316	CKSRYB153K25			


====Circuit Symbol and No.====Part Name	Part No.
D 1918 LED	NSSW440-9159
D 1919 LED	SML-310PT
D 1920 LED	SML-310PT
X 1900 Ceramic Resonator	CSS1573
S 1900 Switch	CSG1107
S 1901 Switch	CSG1107
S 1902 Switch	CSG1107
S 1903 Switch	CSG1107
S 1904 Switch	CSG1107
S 1905 Switch	CSG1107
S 1906 Switch	CSG1107
S 1907 Push Switch	CSG1111
S 1908 Switch	CSG1107
S 1909 Switch	CSG1107
S 1910 Switch	CSG1107
S 1911 Switch	CSG1107
S 1912 Switch	CSG1107
S 1913 Switch	CSG1107
S 1914 Switch	CSG1107
S 1915 Switch	CSG1107
S 1916 Switch	CSG1107
S 1917 Push Switch	CSG1111
S 1922 Switch(VOLUME)	CSD1077
LCD	CAW1707

RESISTORS

R 1901	RS1/16S222J
R 1902	RS1/16S222J
R 1903	RS1/16S470J
R 1904	RS1/16S470J
R 1905	RS1/16S121J
R 1910	RS1/16S151J
R 1911	RS1/16S181J
R 1912	RS1/16S151J
R 1913	RS1/16S181J
R 1914	RS1/16S181J
R 1915	RS1/16S181J
R 1917	RS1/16S121J
R 1919	RS1/16S121J
R 1920	RS1/16S121J
R 1927	RS1/16S472J
R 1935	RS1/16S104J
R 1936	RS1/16S151J
R 1939	RS1/16S151J
R 1941	RS1/16S121J
R 1942	RS1/16S151J
R 1943	RS1/16S151J
R 1950	RS1/16S104J
R 1954	RS1/16S151J
R 1955	RS1/16S181J
R 1956	RS1/16S181J
R 1957	RS1/16S181J
R 1958	RS1/16S151J
R 1959	RS1/16S181J
R 1960	RS1/16S151J
R 1961	RS1/16S181J
R 1962	RS1/16S181J
R 1963	RS1/16S121J
R 1964	RS1/16S121J
R 1965	RS1/16S2R2J
R 1970	RS1/16S181J
R 1971	RS1/16S151J
R 1972	RS1/16S181J

CAPACITORS

C 1901	CSZS100M6R3
C 1902	CKSRYB104K25
C 1923	CKSQYF104Z50
C 1930	CKSQYF104Z50

====Circuit Symbol and No.====Part Name	Part No.
 Unit Number : CWM8370(DEH-2450F/XN/ES)	
Unit Name : Keyboard Unit	

MISCELLANEOUS

IC 1900 IC	PD6340A
D 1901 Diode	MA152WK
D 1902 Diode	MA152WA
D 1917 LED	NSSW440-9159
D 1918 LED	NSSW440-9159
D 1919 LED	SML-310PT
D 1920 LED	SML-310PT
X 1900 Ceramic Resonator 4.97MHz	CSS1573
S 1900 Switch	CSG1107
S 1901 Switch	CSG1107
S 1902 Switch	CSG1107
S 1903 Switch	CSG1107
S 1904 Switch	CSG1107
S 1905 Switch	CSG1107
S 1906 Switch	CSG1107
S 1907 Push Switch	CSG1111
S 1908 Switch	CSG1107
S 1909 Switch	CSG1107
S 1910 Switch	CSG1107
S 1911 Switch	CSG1107
S 1912 Switch	CSG1107
S 1913 Switch	CSG1107
S 1914 Switch	CSG1107
S 1915 Switch	CSG1107
S 1916 Switch	CSG1107
S 1917 Push Switch	CSG1111
S 1922 Switch(VOLUME)	CSD1077
LCD	CAW1724

RESISTORS

R 1900	RS1/16S473J
R 1901	RS1/16S222J
R 1902	RS1/16S222J
R 1903	RS1/16S470J
R 1904	RS1/16S470J
R 1910	RS1/16S151J
R 1911	RS1/16S181J
R 1912	RS1/16S151J
R 1913	RS1/16S181J
R 1914	RS1/16S181J
R 1915	RS1/16S181J
R 1917	RS1/16S121J
R 1919	RS1/16S121J
R 1920	RS1/16S121J
R 1927	RS1/16S472J
R 1935	RS1/16S104J
R 1936	RS1/16S151J
R 1939	RS1/16S151J
R 1941	RS1/16S121J
R 1942	RS1/16S151J
R 1943	RS1/16S151J
R 1950	RS1/16S104J
R 1954	RS1/16S151J
R 1955	RS1/16S181J
R 1956	RS1/16S181J
R 1957	RS1/16S181J
R 1958	RS1/16S151J
R 1959	RS1/16S181J
R 1960	RS1/16S151J
R 1961	RS1/16S181J
R 1962	RS1/16S181J
R 1963	RS1/16S121J
R 1964	RS1/16S121J
R 1970	RS1/16S181J
R 1971	RS1/16S151J

====Circuit Symbol and No.==Part Name	Part No.	====Circuit Symbol and No.==Part Name	Part No.
R 1972	RS1/16S181J	R 403	RS1/16S103J
CAPACITORS		R 404	RS1/16S183J
C 1902	CKSRYB104K25	R 405	RS1/16S123J
C 1923	CKSQYF104Z50	R 407	RS1/16S622J
C 1930	CKSQYF104Z50	R 408	RS1/16S622J
B Unit Number : CWM7375		R 409	RS1/16S113J
Unit Name : Panel Unit		R 410	RS1/16S752J
D 1950 LED	CL220PGC	R 701	RS1/16S102J
S 1950 Push Switch(EJECT)	CSG1112	R 702	RS1/16S221J
R 1952	RS1/16S101J	R 703	RS1/16S221J
R 1953	RS1/16S101J	R 704	RS1/16S221J
D Unit Number : CWX2481		R 705	RS1/16S102J
Unit Name : Control Unit		R 706	RS1/16S221J
MISCELLANEOUS		R 707	RS1/16S221J
IC 101 IC	TA2153FN	R 708	RS1/16S102J
IC 201 IC	TC9495F2	R 709	RS1/16S102J
IC 401 IC	BA5996FM	R 710	RS1/16S102J
IC 701 IC	BA05SFP	R 901	RS1/16S104J
Q 101 Transistor	2SD1664	R 902	RS1/16S473J
Q 102 Transistor	UMD2N	R 903	RS1/16S273J
L 201 Inductor	CTF1546	CAPACITORS	
L 202 Inductor	CTF1546	C 101	CEV470M6R3
X 301 Ceramic Resonator 16.934MHz	CSS1525	C 102	CKSRYB102K50
S 901 Spring Switch(HOME)	CSN1051	C 103	CKSRYB104K16
S 902 Spring Switch(CLAMP)	CSN1052	C 104	CKSRYB224K16
S 903 Spring Switch(DSCSNS)	CSN1051	C 105	CEV470M6R3
S 904 Spring Switch(12EJ)	CSN1052	C 106	CKSRYB104K16
S 905 Spring Switch(8EJ)	CSN1051	C 107	CKSRYB105K6R3
RESISTORS		C 201	CKSRYB104K16
R 101	RS1/16S222J	C 202	CCSRCH560J50
R 102	RS1/8S120J	C 204	CKSRYB224K16
R 103	RS1/8S100J	C 205	CKSRYB224K16
R 201	RS1/16S513J	C 206	CKSRYB273K25
R 202	RS1/16S513J	C 207	CKSRYB273K25
R 203	RS1/16S823J	C 208	CKSRYB104K16
R 204	RS1/16S823J	C 209	CKSRYB104K16
R 206	RS1/16S823J	C 210	CCSRCK2R0C50
R 208	RS1/16S124J	C 211	CCSRCH220J50
R 209	RS1/16S183J	C 301	CKSRYB153K25
R 210	RS1/16S153J	C 302	CKSRYB104K16
R 211	RS1/16S103J	C 303	CKSRYB103K50
R 212	RS1/16S103J	C 304	CKSRYB103K50
R 213	RS1/16S124J	C 305	CKSRYB104K16
R 215	RS1/16S0R0J	C 306	CKSRYB104K16
R 216	RS1/16S471J	C 307	CKSRYB333K16
R 301	RS1/16S333J	C 308	CKSRYB104K16
R 302	RS1/16S332J	C 309	CKSRYB473K16
R 303	RS1/16S332J	C 310	CKSRYB473K16
R 304	RS1/16S514J	C 311	CKSRYB104K16
R 306	RS1/16S102J	C 312	CKSRYB104K16
R 307	RS1/16S102J	C 315	CEV220M6R3
R 312	RS1/16S103J	C 317	CKSRYB104K16
R 313	RS1/16S473J	C 318	CKSRYB104K16
R 315	RS1/16S334J	C 319	CKSRYB104K16
R 321	RS1/16S331J	C 320	CCSRCH470J50
R 322	RS1/16S0R0J	C 325	CKSRYB471K50
R 323	RS1/16S332J	C 328	CKSRYB472K50
R 401	RS1/16S684J	C 329	CKSRYB104K16
R 402	RS1/16S103J	C 330	CKSRYB104K16
		C 331	CKSRYB104K16
		C 401	CKSRYB221K50
		C 402	CKSRYB221K50
		C 403	CKSRYB153K25
		C 404	CKSRYB103K50
		C 405	CEV101M10
		C 702	CKSRYB104K16

====Circuit Symbol and No.====	Part Name	Part No.
C 703		CKSRYB104K16
C 801	10 μ F/10V	CCH1349
C 802		CEV101M10
C 803		CKSRYB224K16

Miscellaneous Parts List

M	1	Pickup Unit(Service)(P9)	CXX1480
M	2	Motor Unit(SPINDLE)	CXB6007
M	2	Motor Unit(LOADING/CARRIAGE)	CXB5903

6. ADJUSTMENT

6.1 CD ADJUSTMENT

1) Precautions

- This unit uses a single power supply (+5V) for the regulator. The signal reference potential, therefore, is connected to VREF(approx. 2.1V) instead of GND.

If VREF and GND are connected to each other by mistake during adjustments, not only will it be impossible to measure the potential correctly, but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this, take special note of the following.

Do not connect the negative probe of the measuring equipment to VREF and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to VREF with the channel 2 negative probe connected to GND.

Since the frame of the measuring instrument is usually at the same potential as the negative probe, change the frame of the measuring instrument to floating status.

If by accident VREF comes in contact with GND, immediately switch the regulator or power OFF.

- Always make sure the regulator is OFF when connecting and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON, let the player run for about one minute to allow the circuits to stabilize.
- Since the protective systems in the unit's software are rendered inoperative in test mode, be very careful to avoid mechanical and /or electrical shocks to the system when making adjustment.
- The RFI and RFO signals are easy to oscillate because of a wide band. When observing them, insert a resistor of about 1 k Ω to the series.
- This equipment will not guarantee the load ejection operation when the mechanical unit is turned upside down. In particular, if the ejection operation is incorrectly performed and recovery is disabled, the recovery is enabled by resetting a product or turning ACC off to on.

2) Test Mode

This mode is used for adjusting the CD mechanism module of the device.

- Test mode starting procedure
Reset while pressing the **4** and **6** keys together.
- Test mode cancellation
Switch ACC, back-up OFF.
- After pressing the EJECT key, do not press any other key until the disk is completely ejected.
- If the **▶** or **◀** key is pressed while focus search is in progress, immediately turn the power off (otherwise the actuator may be damaged due to adhesion of the lenses).

6.2 CHECKING THE GRATING AFTER CHANGING THE PICKUP UNIT

• Note :

The grating angle of the PU unit cannot be adjusted after the PU unit is changed. The PU unit in the CD mechanism module is adjusted on the production line to match the CD mechanism module and is thus the best adjusted PU unit for the CD mechanism module. Changing the PU unit is thus best considered as a last resort. However, if the PU unit must be changed, the grating should be checked using the procedure below.

• Purpose :

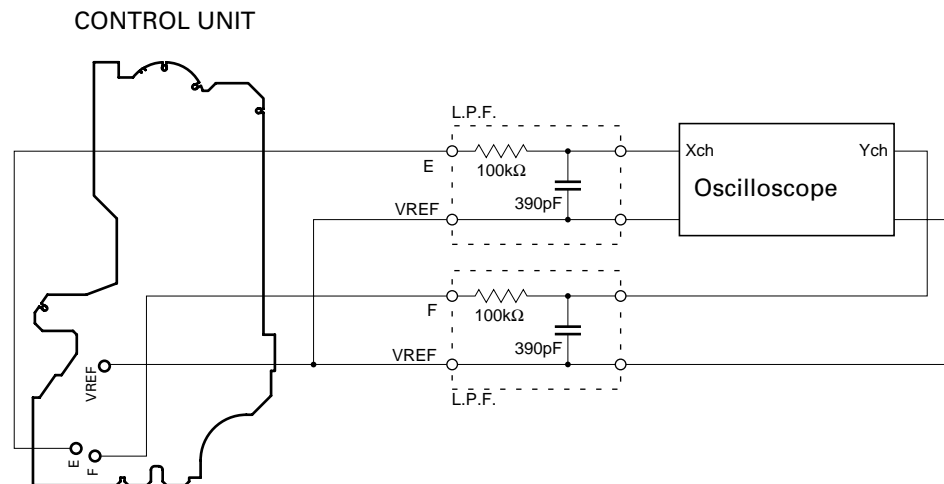
To check that the grating is within an acceptable range when the PU unit is changed.

• Symptoms of Mal-adjustment :

If the grating is off by a large amount symptoms such as being unable to close tracking, being unable to perform track search operations, or taking a long time for track searching.

• Method :

- | | |
|-----------------------|----------------------------|
| • Measuring Equipment | • Oscilloscope, Two L.P.F. |
| • Measuring Points | • E, F, VREF |
| • Disc | • ABEX TCD-784 |
| • Mode | • TEST MODE |



• Checking Procedure

1. In test mode, load the disc and switch the 5V regulator on.
2. The display will change, returning to "81" on the fourth press.
3. As shown in the diagram above, monitor the LPF outputs using the oscilloscope and check that the phase difference is within 75°. Refer to the photographs supplied to determine the phase angle.
4. If the phase difference is determined to be greater than 75° try changing the PU unit to see if there is any improvement. If, after trying this a number of times, the grating angle does not become less than 75° then the mechanism should be judged to be at fault.

• Note

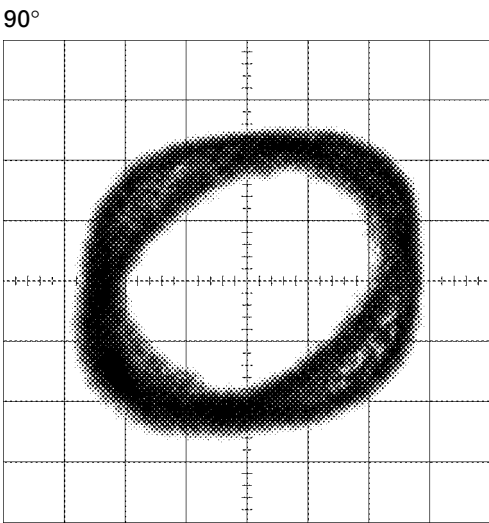
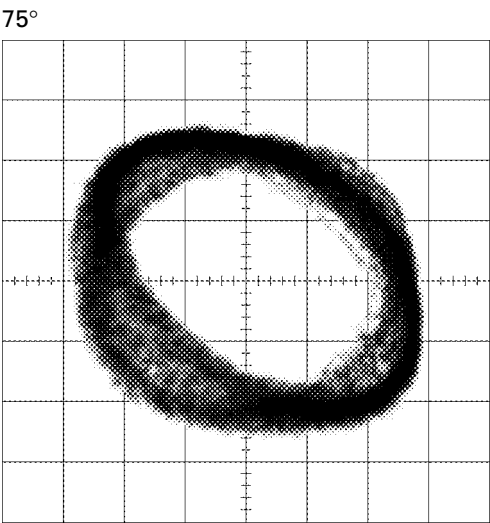
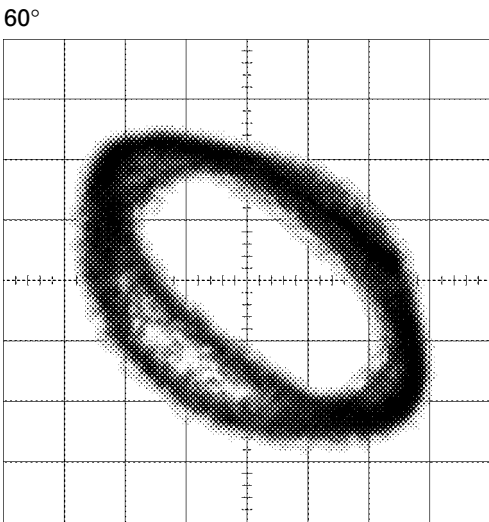
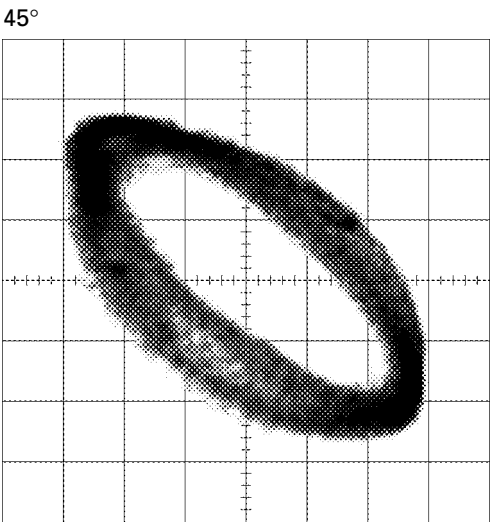
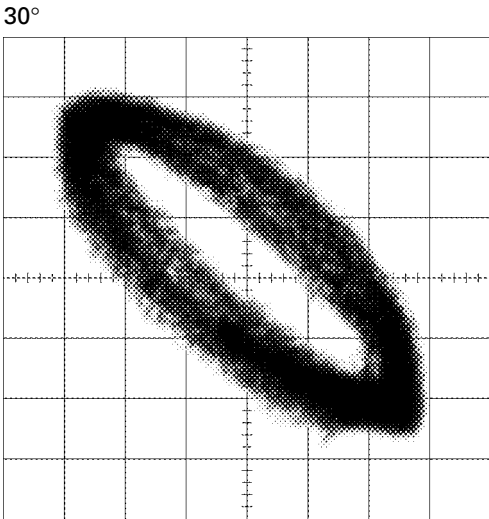
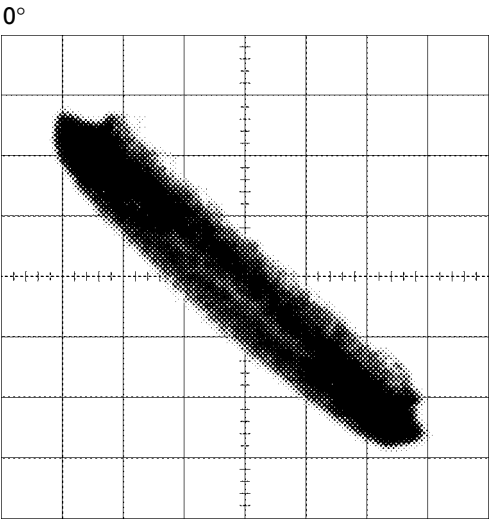
Because of eccentricity in the disc and a slight misalignment of the clamping center the grating waveform may be seen to "wobble" (the phase difference changes as the disc rotates). The angle specified above indicates the average angle.

• Hint

Reloading the disc changes the clamp position and may decrease the "wobble".

Grating waveform

Ech → Xch 20mV/div, AC
Fch → Ych 20mV/div, AC



6.3 ERROR MODE

● Error Messages

If a CD is not operative or stopped during operation due to an error, the error mode is turned on and cause(s) of the error is indicated with a corresponding number. This arrangement is intended at reducing nonsense calls from the users and also for facilitating trouble analysis and repair work in servicing.

(1) Basic Indication Method

- 1) When SERRORM is selected for the CSMOD (CD mode area for the system), error codes are written to DMIN (minutes display area) and DSEC (seconds display area). The same data is written to DMIN and DSEC. DTNO remains in blank as before.

2) Head unit display examples

Depending on display capability of LCD used, display will vary as shown below. xx contains the error number.

8-digit display	6-digit display	4-digit display
ERROR-xx	ERR-xx	E-xx

(2) Error Code List

Code	Class	Displayed error code	Description of the code and potential cause(s)
10	Electricity	Carriage Home NG SERVO LSI Com- munication Error	CRG can't be moved to inner diameter. CRG can't be moved from inner diameter. → Failure on home switch or CRG move mechanism. Communication error between microcomputer and SERVO LSI.
11	Electricity	Focus Servo NG	Focusing not available. → Stains on rear side of disc or excessive vibrations on REWRITABLE.
12	Electricity	Spindle Lock NG Subcode NG	Spindle not locked. Sub-code is strange (not readable). → Failure on spindle, stains or damages on disc, or excessive vibrations. A disc not containing CD-R data is found. Turned over disc are found, though rarely. CD signal error.
17	Electricity	Setup NG	AGC protection doesn't work. Focus can be easily lost. → Damages or stains on disc, or excessive vibrations on REWRITABLE.
30	Electricity	Search Time Out	Failed to reach target address. → CRG tracking error or damages on disc.
44	Electricity	ALL Skip	Skip setting for all track. (CD-R/RW)
50	Mechanism	CD On Mech Error	Mechanical error during CD ON. → Defective loading motor, mechanical lock and mechanical sensor.
A0	System	Power Supply NG	Power (VD) is ground faulted. → Failure on SW transistor or power supply (failure on connector).

Remarks: Mechanical errors are not displayed (because a CD is turned off in these errors).

Unreadable TOC does not constitute an error. An intended operation continues in this case.

Upper digits of an error code are subdivided as shown below:

1x: Setup relevant errors, 3x: Search relevant errors, Ax: Other errors.

7. GENERAL INFORMATION

7.1 DIAGNOSIS

7.1.1 DISASSEMBLY

● Removing the Case (not shown)

1. Remove the Case.

● Removing the Panel Assy (Fig.1)

1 Remove the two screws and then remove the Panel Assy.

● Removing the CD Mechanism Module (Fig.1)

2 Remove the four screws and then remove the CD Mechanism Module.

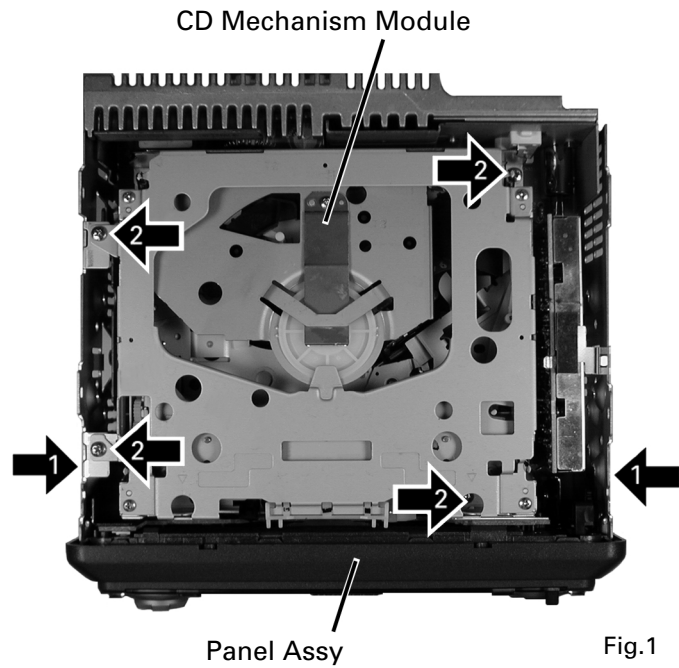


Fig.1

● Removing the Tuner Amp Unit (Fig.2)

1 Remove the two screws.

2 Remove the three screws.

3 Straight the tabs at three locations indicated.

4 Remove the screw and then remove the Tuner Amp Unit.

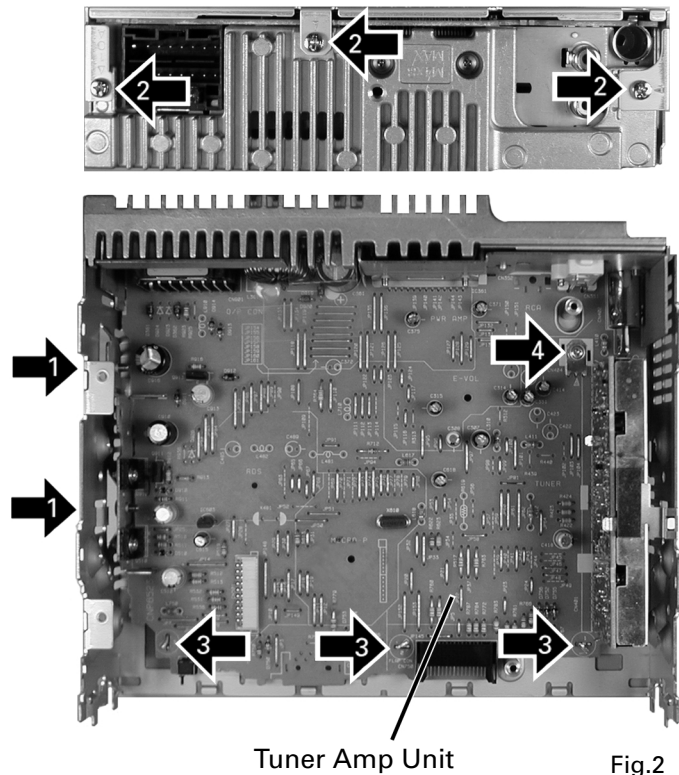
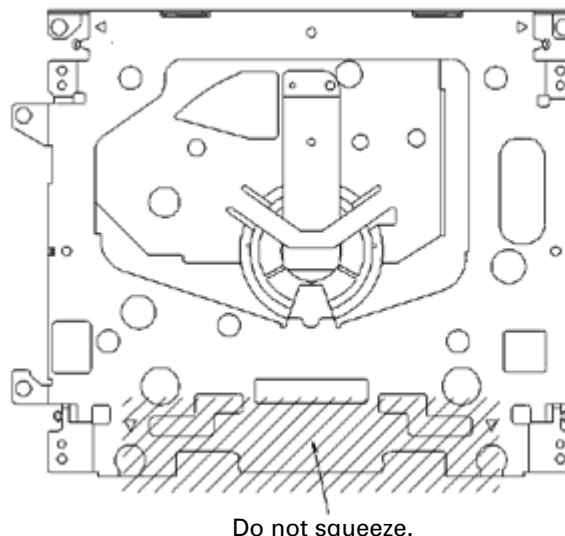


Fig.2

● How to hold the Mechanical Unit

1. Hold the top and bottom frame.
2. Do not squeeze top frame's front portion too tight, because it is fragile.

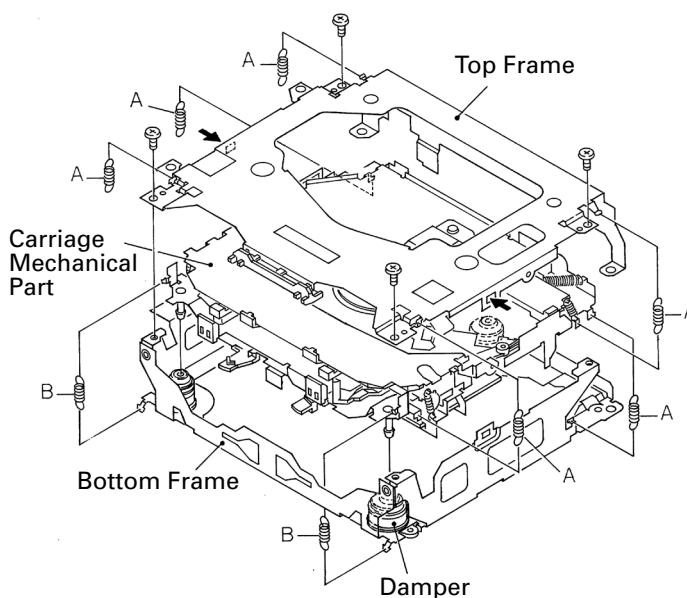


● How to remove the Top and Bottom Frame

1. When the disk is in "clamp" state, unlock Spring A (6 pieces) and Spring B (2 pieces), and unscrew screws (4 pieces).
2. Unlock each 1 of pawl at the both side of the frame, then remove the top frame.
3. Remove the Carriage Mechanical part in such way that; you remove the mechanical part from 3 pieces of Damper while slowly pulling up the part.
4. Now, the top frame has been removed, and under this state, fix the genuine Connector again, and eject the disk.

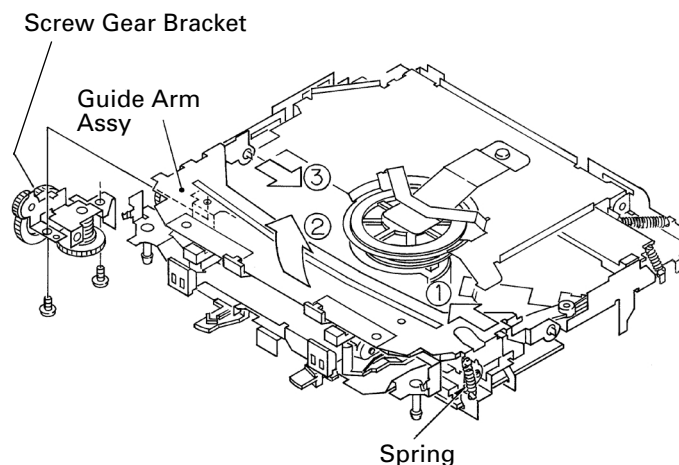
(Caution)

When you reassemble the Carriage Mechanical part, apply a bit of alcohol to Dampers.



● How to remove the Guide Arm Assy

1. Unlock the spring (1 piece) at the right side of the assembly.
2. Unscrew screws (2 pieces), then remove the Screw Gear Bracket.
3. Shift the Guide Arm Assy to the left and slowly rotate it to the upper direction.
4. When the Guide Arm Assy rotates approximately 45 degree, shift the Assy to the right side direction and remove it.

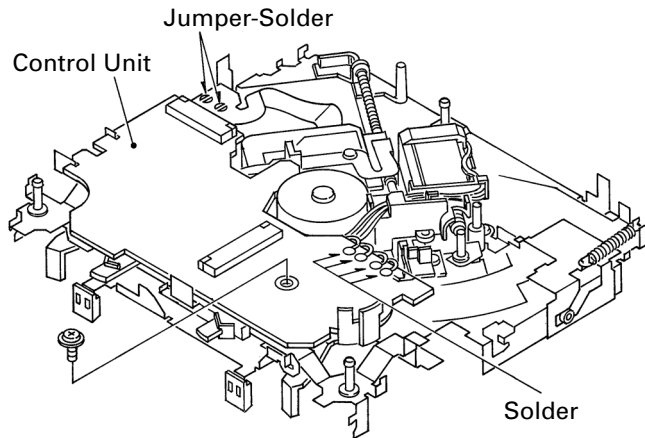


● How to remove the Control Unit

1. Give jumper-solder treatment to the Flexible Wire of the Pickup unit, then remove the wire from the Connector.
2. Remove all 4 points of solder-treatment on the Lead Wire. Also, unscrew the screw(1 piece).
3. Then, Remove the Control unit.

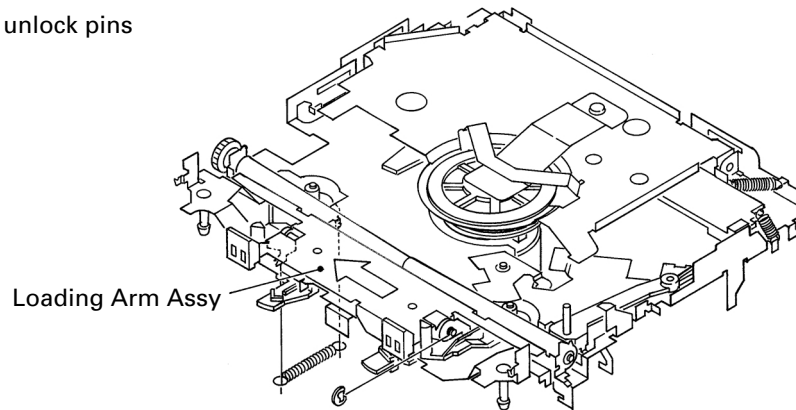
(Caution)

Be careful not to damage SW when you reassemble the Control Unit into the device.



● How to remove the Loading Arm Assy

1. Unlock the spring (1 piece) and remove the E ring (1 piece) of the Fulcrum Shaft.
2. Shift the arm to the left side direction and unlock pins (2 pieces).

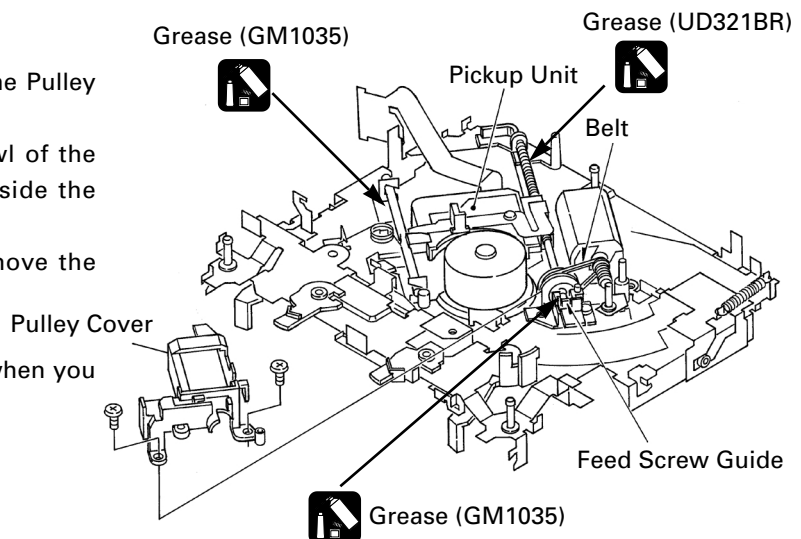


● How to remove the Pickup Unit

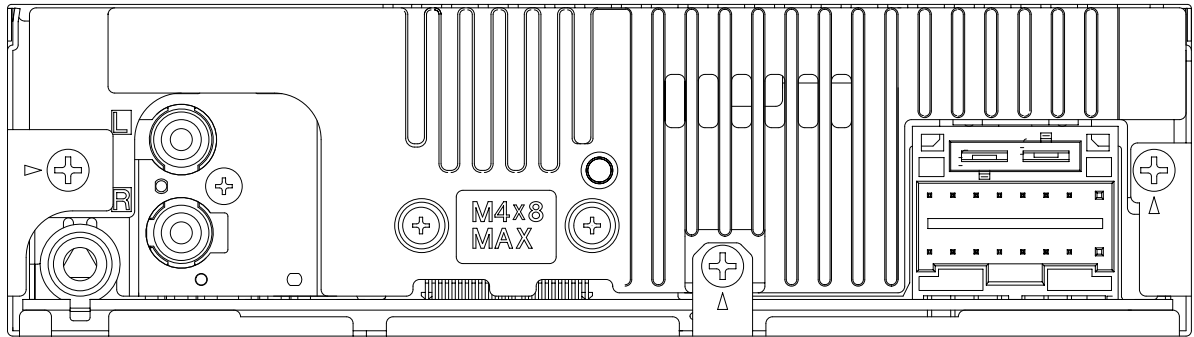
1. Unscrew 2 pieces of screws, then remove the Pulley Cover.
2. Remove the Feed Screw unit from the pawl of the Feed Screw Guide (The pawl is located inside the guide).
3. Remove the belt from the Pulley, then remove the Pickup unit.

(Caution)

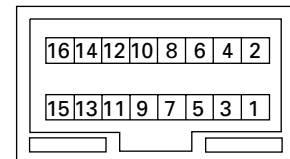
Make sure not to stain the belt with grease when you fix the belt.



7.1.2 CONNECTOR FUNCTION DESCRIPTION



ANTENNA PRE OUT



1. GND
2. BACK UP
3. ACC
4. NC
5. NC
6. B.REM
7. NC
8. NC
9. RL-
10. FL-
11. RL+
12. FL+
13. RR-
14. FR-
15. RR+
16. FR+

7.2 PARTS

7.2.1 IC

● Pin Functions(PE5262A)

Pin No.	Pin Name	I/O	Format	Function and Operation
1	MODEL1	I		Model select input
2,3	NC			Not used
4	AVSS	I		A/D GND
5	ST	I		FM stereo input
6	SD	I		SD input
7	AVREF1			A/D converter reference voltage
8	KYDT	I		Key data input
9	DPDT	O	C	Display data output
10	SDBW	I		SDBW input
11	TUNPDI	I		PLL IC data input
12	TUNPDO	O	C	PLL IC data output
13	TUNPCK	O	C	PLL IC clock output
14	TUNPCE	O	C	PLL IC chip enable output
15	CURRO	O		Tuner voltage FIX output
16	LOCL	O	C	Local L output
17	NC			Not used
18	FM/AM	O	C	FM/AM power select output
19	NC			Not used
20	FLPILM	O	C	Inside of flap illumination output
21	VDCONT	O	C	VD control output
22	NC			Not used
23	CONT	O	C	Servo driver power supply control output
24	XCE	O	C	CD LSI chip enable output
25	XRST	O	C	CD LSI reset output
26	XPCK	O	C	CD LSI clock output
27-30	XPI0-3	I/O	C	CD LSI data input/output
31	CLCONT	O	C	Driver input select output
32	HOME	I	C	Home position detector input
33	VSS			GND
34	LOEJ	O	C	CD load motor LOAD/EJECT direction exchange output
35	CD5VON	O	C	CD +5V power supply control output
36,37	ROT1-0	I		Rotary encoder data input
38	TELIN	I		Telephone mute input
39	NC			Not used
40	ILMPW	O	C	Illumination power supply control output
41	SWVDD	O	C	Keyboard unit power supply control output
42	SYSPW	O	C	System power supply control output
43	VST	O	C	Strobe pulse output for electronic volume
44	MUTE	O	C	System mute output
45	PEE	O	C	Beep tone output
46	LOCH	O	C	Local H output
47	NC			Not used
48	TUNPCE2	O	C	EEPROM chip enable output
49	PCL	O	C	Clock adjustment output
50	VCK	O	C	Clock output for electronic volume
51	VDT	O	C	Data output for electronic volume
52	ANTPW	O		Antenna output
53	EJECTS	I		Eject key input pin
54	DALMON	O	C	Stand-by output
55-59	NC			Not used
60	RESET	I		Reset input
61,62	NC			Not used
63	BSENS	I		Back up power sense input
64	ASENS	I		ACC power sense input
65	DSENS	I		Grille detach sense
66	ADPW	O	C	A/D converter power supply output
67	NC			Not used

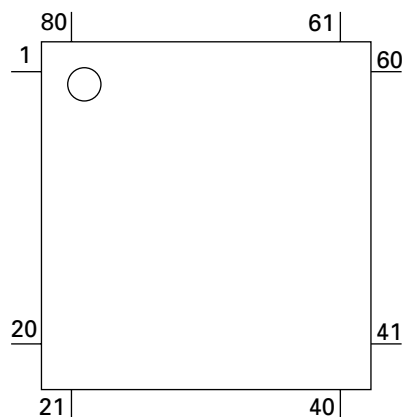
Pin No.	Pin Name	I/O	Format	Function and Operation
68	VDD			Power supply
69	X2			Crystal oscillator connection pin
70	X1	I		Crystal oscillator connection pin
71	IC(VPP)			Connect to GND
72	NC			Not used
73	TESTIN	I		Test program mode input
74	AVDD			Positive power supply terminal for analog circuit
75	AVREF0			A/D converter reference voltage
76	SL	I		SD level input from tuner
77	TEMP	I		CD temperature sense input
78	VDSENS	I		VD power supply voltage sense input
79	DISCSNS	I		CD DISC sense input
80	CSENS	I		Flap open/close sense input

Output Format	Meaning
C	C MOS output

IC's marked by * are MOS type.

Be careful in handling them because they are very liable to be damaged by electrostatic induction.

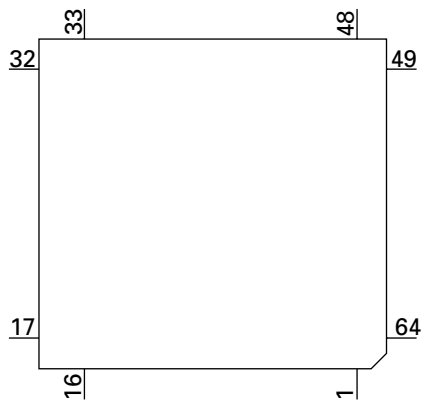
*PE5262A



● Pin Functions (PD6340A)

Pin No.	Pin Name	I/O	Function and Operation
1-5	SEG4-0	O	LCD segment output
6-9	COM3-0	O	LCD common output
10	VLCD		LCD drive power supply
11-14	KST3-0	O	Key strobe output
15,16	KDT0,1	I	Key data input (analogue input)
17	REM	I	Remote control reception
18	DPDT	I	Display data input
19	NC		Not used
20	KYDT	O	Key data output
21	MODA		GND
22	X0		Crystal oscillator connection pin
23	X1		Crystal oscillator connection pin
24	VSS		GND
25,26	KDT2,3	I	Key data input
27	NC		Not used
28	KST4	O	Key strobe output
29-32	NC		Not used
33-55	SEG35-13	O	LCD segment output
56	VDD		Power supply
57-64	SEG12-5	O	LCD segment output

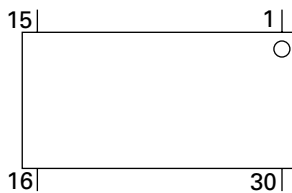
*PD6340A



● Pin Functions(TA2153FN)

Pin No.	Pin Name	I/O	Function and Operation
1	VCC		Power supply voltage terminal
2	RFGC	I	RF amplitude adjustment control signal terminal
3	GMAD	I	AGC amplifier frequency characteristic adjustment terminal
4	FNI	I	Main beam amplifier input terminal
5	FPI	I	Main beam amplifier input terminal
6	TPI	I	Sub beam amplifier input terminal
7	TNI	I	Sub beam amplifier input terminal
8	MDI	O	Monitor photodiode amplifier input terminal
9	LDO	I	Laser diode amplifier output terminal
10	SEL	I	APC circuit ON/OFF signal, LDO terminal control input terminal and bottom and peak detection frequency switching terminals
11	TEB	I	Tracking error balance adjustment signal input terminal
12	2VRO	O	Reference voltage (2VRO) output terminal
13	TEN	I	Tracking error signal generation amplifier reverse phase input terminal
14	TEO	O	Tracking error signal generation amplifier output terminal
15	SBAD	O	Sub beam addition signal output terminal
16	FEO	O	Focus error signal generation amplifier output terminal
17	FEN	I	Focus error signal generation amplifier reverse phase input terminal
18	SEB	I	RFRP generation circuit mode switching terminal
19	VRO	O	Reference voltage (VREF) output terminal
20	RFRP	O	Signal generation amplifier output terminal for track count
21	BTC	I	Bottom detection time constant adjustment terminal for RFCT signal generation
22	RFCT	O	RFRP signal center level output terminal
23	PKC	I	Peak detection time constant adjustment signal for RFCT signal generation
24	RFRPIN	I	Signal generation amplifier input terminal for track count
25	RFGO	O	RF signal amplitude adjustment amplifier output terminal
26	GVSW	I	AGC, FE or TE amplifier gain switching terminal
27	AGCIN	I	RF signal amplitude adjustment amplifier input terminal
28	RFO	O	RF signal generation amplifier output terminal
29	GND	I	GND terminal
30	RFN2	I	RF signal generation amplifier input terminal

TA2153FN

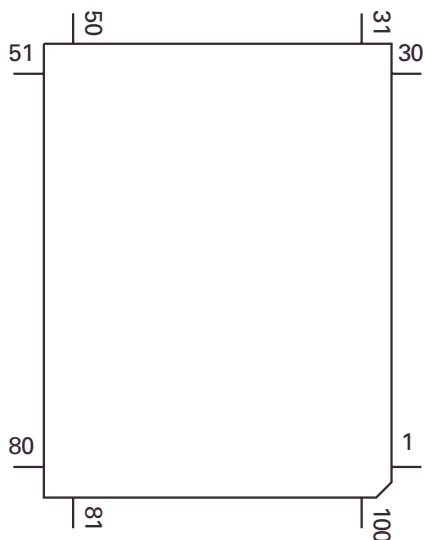


● Pin Functions(TC9495F2)

Pin No.	Pin Name	I/O	Function and Operation
1	TESTO		Test mode terminal
2	H $\overline{\text{SO}}$	O	Replay speed flag output terminal
3	U $\overline{\text{HSO}}$	O	Replay speed flag output terminal
4	EMPH	O	Emphasis flag output terminal for sub code Q data
5	LRCK	O	Channel clock (44.1 kHz) output terminal
6	VSS		Digital ground terminal
7	BCK	O	Bit clock output terminal
8	AOUT	O	Digital audio data output terminal
9	DOUT	O	Digital out output terminal
10	MBOV	O	Buffer memory over signal output terminal
11	IPF	O	Correction flag output terminal
12	SBOK	O	CRCC decision result output for sub code Q data
13	CLCK	I/O	Clock input/output terminal for sub code P-W data read
14	VDD		Digital + power supply terminal (5 V)
15	VSS		Digital ground terminal
16	DATA	O	Sub code P-W data output terminal
17	SFSY	O	Replay-system frame sync signal output terminal
18	SBSY	O	Sub code block sync output terminal
19	SPCK	O	Clock for processor status signal read
20	SPDA	O	Processor status signal output terminal
21	COFS	O	Correction-system frame clock (7.35 kHz) output terminal
22	MONIT	O	LSI internal signal output terminal
23	VDD		Digital + power supply terminal (5 V)
24	TESIO0	I	Test input/output terminal
25	P2VREF		PLL-system only 2VREF terminal
26	HSSW	O	The VREF voltage is reached for double or quad speed.
27	ZDET	O	One-bit DAC zero detection flag output terminal
28	PDO	O	Phase error signal issue between the EFM and PLCK signals
29	TMAXS	O	TMAX detection result output terminal
30	TAMX	O	TMAX detection result output terminal
31	LPFN	I	Reverse input terminal of amplifier for lowpass filter
32	LPFO	O	Output terminal of amplifier for lowpass filter
33	PVREF		PLL-system only VREF terminal
34	VCOREF	I	VCO center frequency reference level terminal
35	VCOF	O	Filter terminal for VCO
36	AVSS		Analog-system ground terminal
37	SLCO	O	Output terminal of DAC for data slice level generation
38	RFI	I	RF signal input terminal
39	AVDD		Analog-system power supply terminal (5 V)
40	RFCT	I	RFRP signal center level input terminal
41	RFZI	I	Input terminal for RFRP signal zero cross
42	RFRP	I	RF ripple signal input terminal
43	FEI	I	Focus error signal input terminal
44	SBAD	I	Sub beam addition signal input terminal
45	TSIN	I	Test input terminal
46	TEI	I	Tracking error input terminal
47	TEZI	I	Input terminal for tracking error or zero cross
48	FOO	O	Focus equalizer output terminal
49	TRO	O	Tracking equalizer output terminal
50	VREF		Analog reference power supply terminal
51	RFGC	O	RF amplitude adjustment control signal output terminal
52	TEBC	O	Tracking balance control signal output terminal
53	FMO	O	Feed equalizer output terminal
54	FVO	O	Speed error signal or feed search EQ output
55	DMO	O	Disc equalizer output terminal
56	2VREF		Analog reference power supply terminal
57	SEL	O	APC circuit ON/OFF signal output terminal

Pin No.	Pin Name	I/O	Function and Operation
58-61	FLGA-D	O	External flag output terminal for internal signal monitor
62	VDD		Digital + power supply terminal (5 V)
63	VSS		Digital ground terminal
64	IO0	O	RF amplifier gain switching terminal
65	IO1	O	Not used
66	IO2	I	HOME detection switch input terminal
67	IO3	O	FocusDrv and signal output terminal
68	DMOUT	I	Field equalizer PWM output terminal for IO0 and IO1 Disc equalizer PWM output terminal for IO2 and IO3
69	CKSE	I	Usually open
70	DACT	I	DAC test mode terminal
71	TESIN	I	Test input terminal
72	TESIO1	I	Test input/output terminal
73	VSS		Digital ground terminal
74	PXI	I	DPS-system clock oscillator circuit input terminal
75	PXO	O	DPS-system clock oscillator circuit output terminal
76	VDD		Digital + power supply terminal (5 V)
77	XVSS		Ground terminal for system clock oscillator circuit
78	XI	I	System clock oscillator circuit input terminal
79	XO	O	System clock oscillator circuit output terminal
80	XVDD		For system clock oscillator circuit + power supply terminal
81	DVSR		R channel D/A converting unit power supply terminal
82	RO	O	R channel data forward rotation output terminal
83	DVDD		D/A converting unit power supply terminal (5 V)
84	DVR		Reference voltage terminal
85	LO	O	L channel forward rotation output terminal
86	DVSL		L channel D/A converting unit power supply terminal
87-89	TEST1-3	I	Test mode terminal
90-93	BUS0-3	I/O	Data input/output terminal for microcomputer interface
94	VDD		Digital + power supply terminal (5 V)
95	VSS		Digital ground terminal
96	BUCK	I	Clock terminal for microcomputer interface
97	CEE	I	Chip enable signal for microcomputer interface
98	TEST4	I	Test mode terminal
99	TSMOD	I	Test mode terminal
100	RST	I	Reset signal input terminal

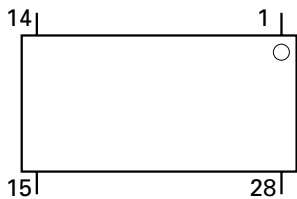
*TC9495F2



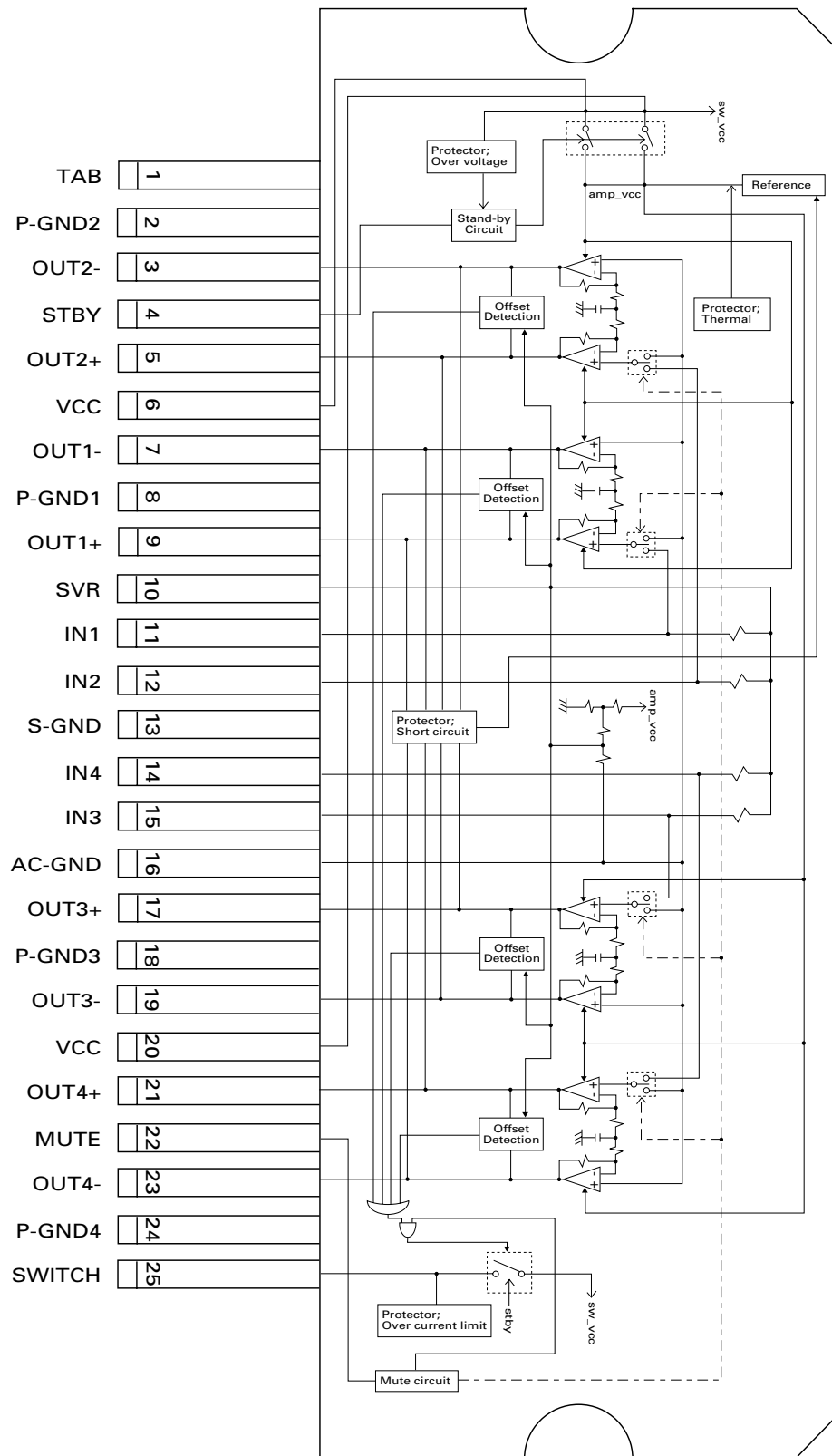
● Pin Functions(BA5996FM)

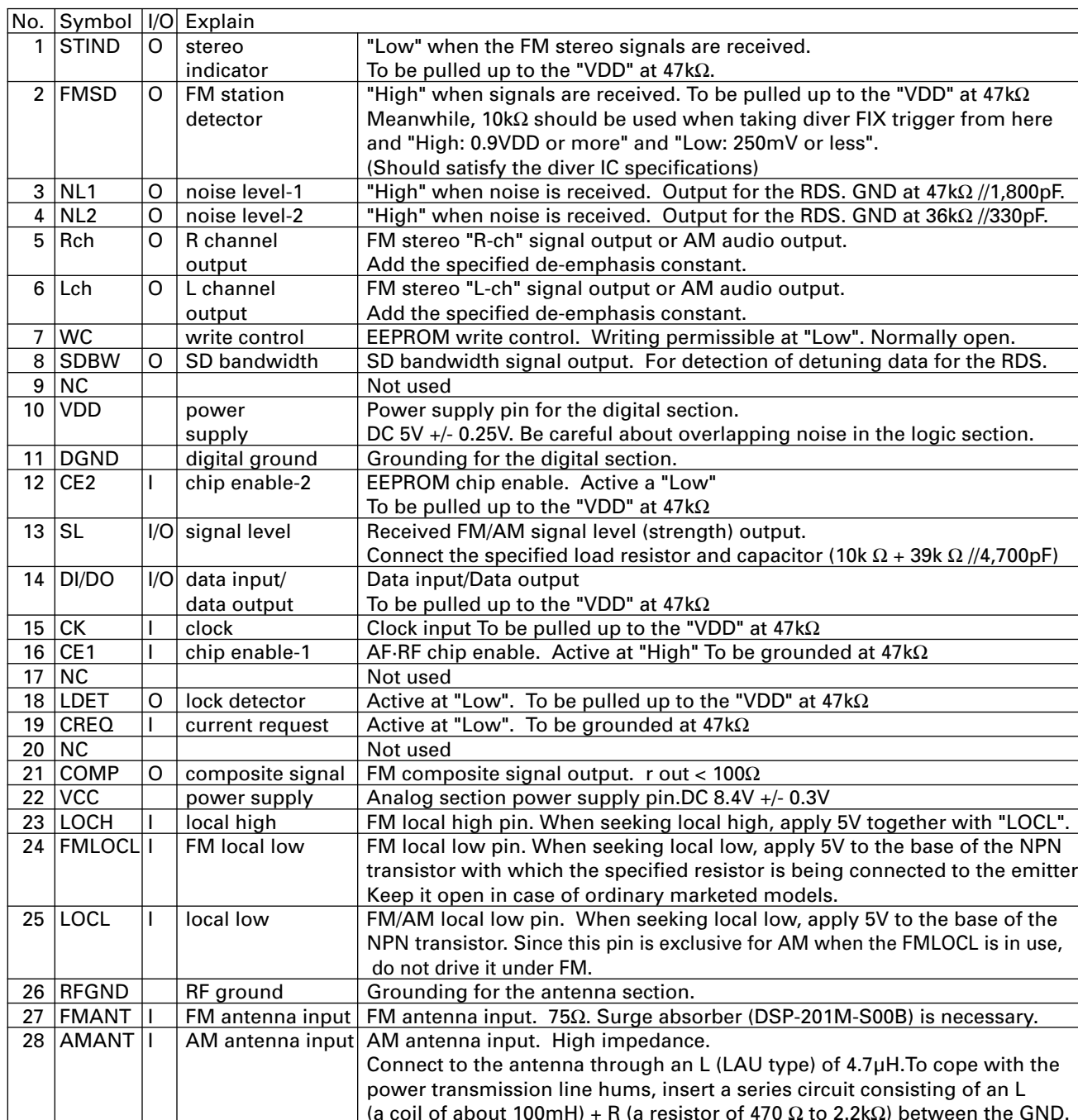
Pin No.	Pin Name	Function and Operation
1	VR	Input pin for reference voltage
2	OPIN2(+)	Input pin for non-inverting input for CH2 preamplifier
3	OPIN2(-)	Input pin for inverting input for CH2 preamplifier
4	OPOUT2	Output pin for CH2 preamplifier
5	OPIN1(+)	Input pin for non-inverting input for CH1 preamplifier
6	OPIN1(-)	Input pin for inverting input from CH1 preamplifier
7	OPOUT1	Output pin for CH1 preamplifier
8	GND	Ground pin
9	MUTE	Mute control pin
10	POWVCC1	Power supply pin for CH1, CH2, and CH3 at "Power" stage
11	VO1(-)	Driver CH1 - Negative output
12	VO1(+)	Driver CH2 - Positive output
13	VO2(-)	Driver CH2 - Negative output
14	VO2(+)	Driver CH2 - Positive output
15	VO3(+)	Driver CH2 - Positive output
16	VO3(-)	Driver CH2 - Negative output
17	VO4(+)	Driver CH4 - Positive output
18	VO4(-)	Driver CH4 - Negative output
19	POWVCC2	Power supply pin for CH4 at "Power" stage
20	GND	Ground pin
21	CNT	Control pin
22	LDIN	Loading input
23	OPOUTSL	Output pin for preamplifier for thread
24	OPINSL	Input pin for preamplifier for thread
25	OPOUT3	CH3 preamplifier output pin
26	OPIN3(-)	Input pin for inverting input for CH3 preamplifier
27	OPIN3(+)	Input pin for non-inverting input for CH3 preamplifier
28	PREVCC	PreVcc

BA5996FM



PAL007A

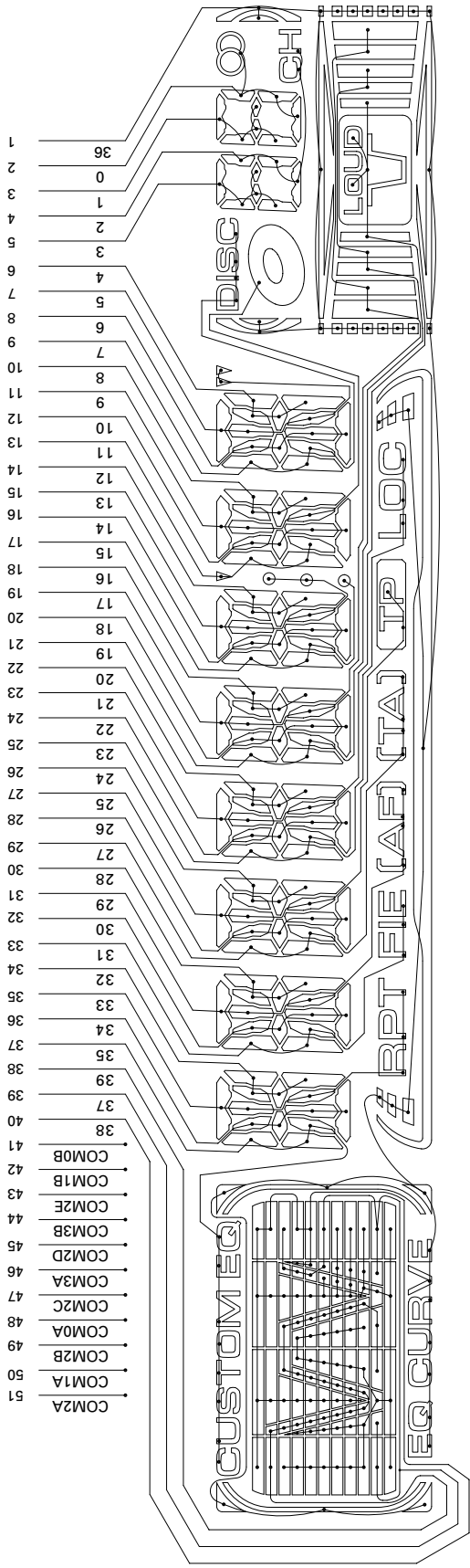




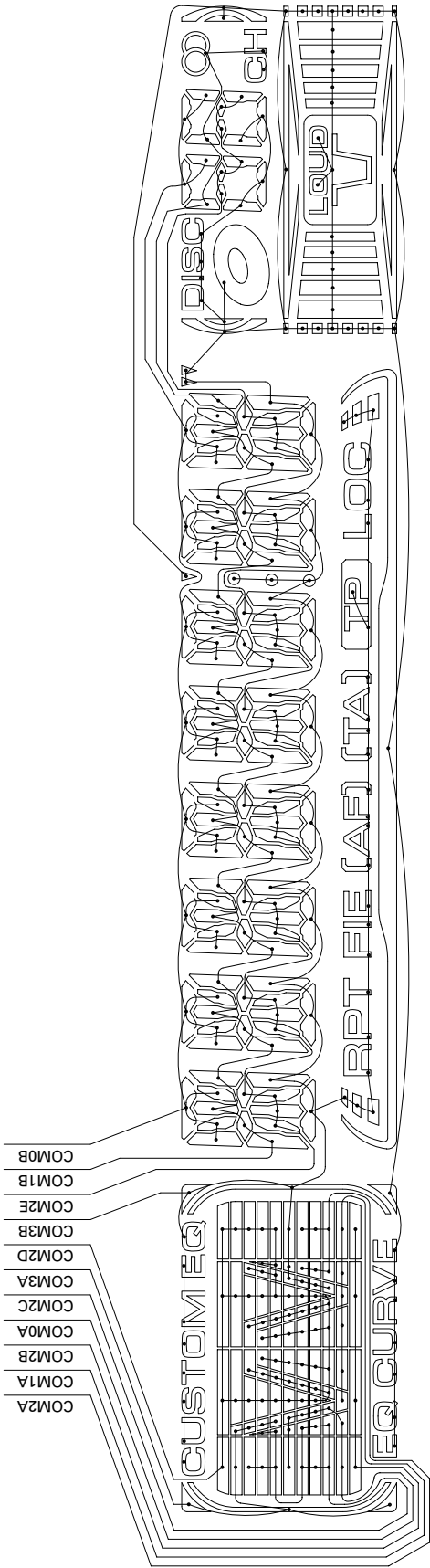
7.2.2 DISPLAY

● CAW1707(DEH-3450/XN/ES), CAW1724(DEH-2450F/XN/ES)

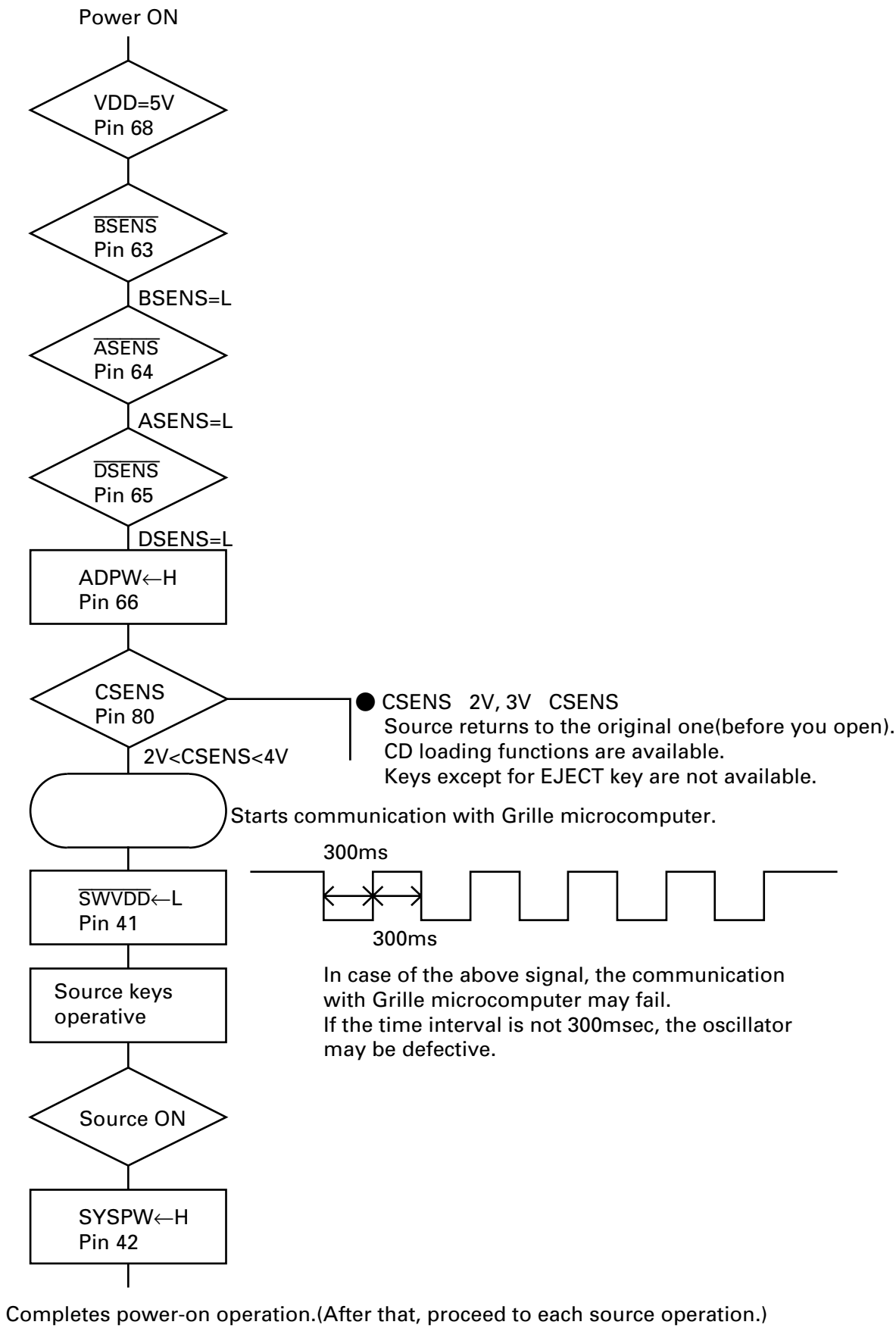
SEGMENT



COMMON



7.3 OPERATIONAL FLOW CHART



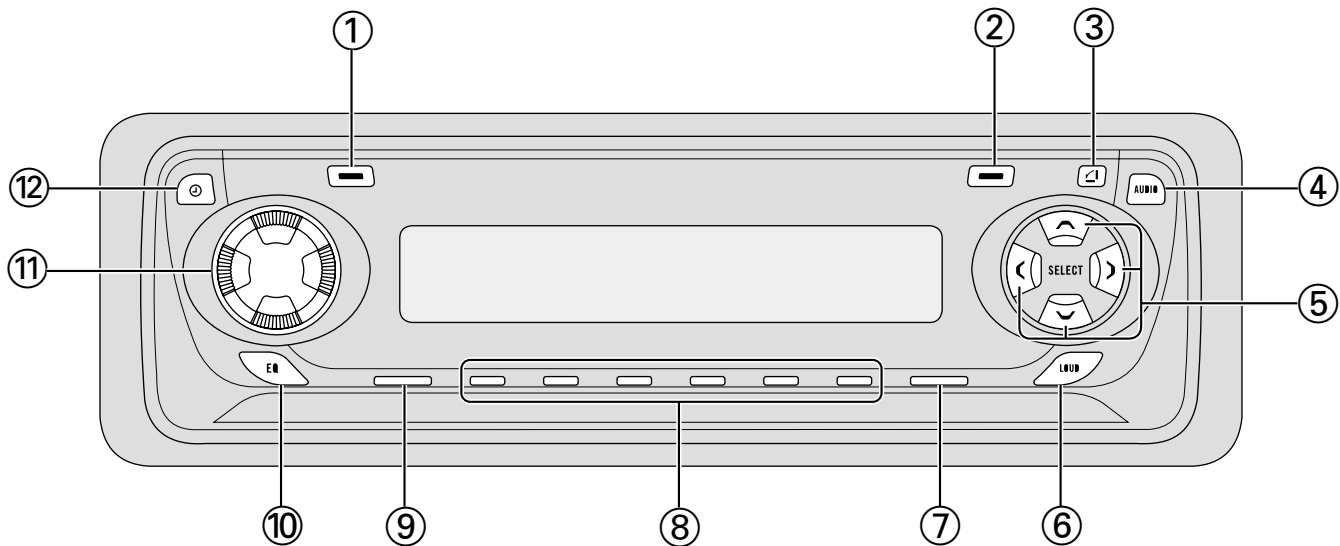
7.4 CLEANING

Before shipping out the product, be sure to clean the following portions by using the prescribed cleaning tools:

Portions to be cleaned	Cleaning tools
CD pickup lenses	Cleaning liquid : GEM1004 Cleaning paper : GED-008

8. OPERATIONS AND SPECIFICATIONS

8.1 OPERATIONS

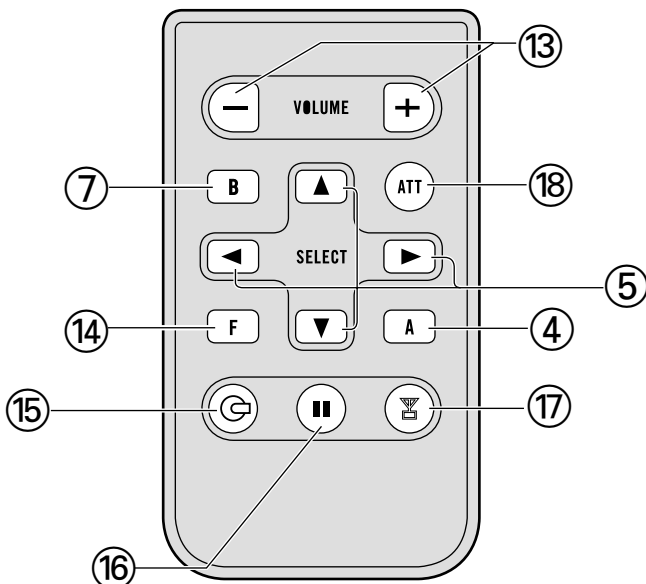


What's what

- ① BSM button
Press and hold for two seconds to switch BSM function on or off.
- ② LOCAL button
Press to switch local function on or off.
- ③ OPEN button
Press to open the front panel.
- ④ AUDIO button
Press to select various sound quality controls.
- ⑤ ▲/▼/◀/▶ buttons
Press to do manual seek tuning, fast forward, reverse and track search controls. Also used for controlling functions.
- ⑥ LOUDNESS button
Press to switch loudness function on or off.
- ⑦ BAND button
Press to select among three FM and one AM band and cancel the control mode of functions.
- ⑧ 1-6 (PRESET TUNING) buttons
Press for preset tuning.
- ⑨ SOURCE button
This unit is switched on by selecting a source. Press to cycle through all of the available sources.
- ⑩ EQ button
Press to select various equalizer curves.
- ⑪ VOLUME
Rotate to increase or decrease the volume.
- ⑫ CLOCK button
Press to switch clock display on or off.

Remote control(DEH-3450)


A remote controller that enables remote operation of the head unit is supplied. Operation is the same as when using the button on the head unit. See the explanation of the head unit about the operation of each button with the exception of ATT, which is explained below.



- ⑬ +/- button
Raise or lower the volume.
- ⑭ FUNCTION button
Not used.
- ⑮ CD button
Press once to select a CD.
- ⑯ PAUSE button
Press once to pause play.
- ⑰ TUNER button
Press once to select a tuner.
- ⑱ ATT button
Press to quickly lower the volume level, by about 90%. Press once more to return to the original volume level.

Power ON/OFF

Turning the unit on

Press SOURCE to turn the unit on.
When you select a source the unit is turned on. 

Selecting a source

You can select a source you want to listen to. To switch to the built-in CD player, load a disc in this unit (refer to page 10).


Press SOURCE to select a source.

Press SOURCE repeatedly to switch between the following sources:


Built-in CD player—Tuner



Notes

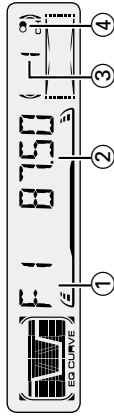
- When no disc is set in this product, built-in CD player source will not change.
- When this unit's blue/white lead is connected to the car's auto-antenna relay control terminal, the car's antenna extends when this unit's source is switched on. To retract the antenna, switch the source off. 

Turning the unit off

Press SOURCE and hold for at least one second to turn the unit off. 

Tuner


Listening to the radio



- BAND indicator**
Shows which band the radio is tuned to, AM or FM.
- FREQUENCY indicator**
Shows to which frequency the tuner is tuned.
- PRESET NUMBER indicator**
Shows what preset has been selected.
- STEREO (CD) indicator**
Shows that the frequency selected is being broadcast in stereo.

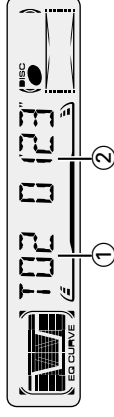


Note

- When the frequency selected is being broadcast in stereo the STEREO (CD) indicator will light. 

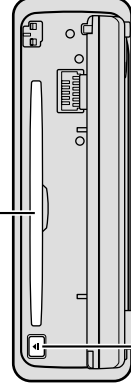
Built-in CD player

Playing a CD



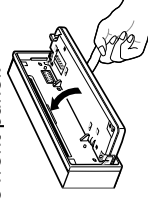
- TRACK NUMBER indicator**
Shows the track currently playing.
- PLAY TIME indicator**
Shows the elapsed playing time of the current track.
- Press OPEN to open the front panel. CD loading slot appears.
- Insert a CD into the CD loading slot. Playback will automatically start.

CD loading slot



CD EJECT button

- You can eject a CD by pressing CD EJECT.
- Close the front panel.



- After a CD has been inserted, press SOURCE to select the built-in CD player.

Built-in CD player

- Use VOLUME to adjust the sound level. Rotate to increase or decrease the volume.
- To perform fast forward or reverse, press and hold ◀ or ▶.

- To skip back or forward to another track, press ◀ or ▶. Pressing ▶ skips to the start of the next track. Pressing ◀ once skips to the start of the current track. Pressing again will skip to the previous track.



Notes

- The built-in CD player plays one, standard, 12-cm or 8-cm (single) CD at a time. Do not use an adapter when playing 8-cm CDs.
- Do not insert anything other than a CD into the CD loading slot.
- If you cannot insert a disc completely or if after you insert a disc the disc does not play, check that the label side of the disc is up. Press CD EJECT to eject the disc, and check the disc for damage before inserting the disc again.
- If the built-in CD player does not operate properly, an error message such as ERROR-14 may be displayed. ■

Playing tracks in a random order

Random play lets you play back tracks on the CD in a random order.

- Press 4 to turn random play on. RDM appears in the display. Tracks will play in a random order.
- Press 4 to turn random play off. Tracks will continue to play in order. ■

Repeating play

Repeat play lets you hear the same track over again.

- Press 5 to turn repeat play on. RPT appears in the display. The track presently playing will play and then repeat.
- Press 5 to turn repeat play off. The track presently playing will continue to play and then play the next track.



Note

- If you perform track search or fast forward/reverse, repeat play is automatically cancelled. ■

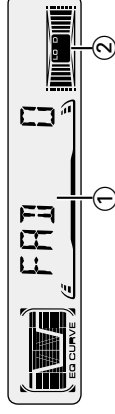
Pausing CD playback

Pause lets you temporarily stop playback of the CD.

- Press 6 to turn pause on. PAUSE appears in the display. Play of the current track pauses.
- Press 6 to turn pause off. Play will resume at the same point that you turned pause on. ■

Audio Adjustments

Introduction of audio adjustments



- AUDIO display**
Shows the audio adjustments status.

- LOUD indicator**
Appears in the display when loudness is turned on.

Press AUDIO to display the audio function names.

Press AUDIO repeatedly to switch between the following audio functions:

FAD (balance adjustment)—EQ-L (equalizer)—LOUD (loudness)—FIE (front image enhancer)—SLA (source level adjustment)

- When selecting the FM tuner as the source, you cannot switch to SLA.
- To return to the display of each source, press BAND.



Note

- If you do not operate the audio function within about 30 seconds, the display is automatically returned to the source display. ■

Using balance adjustment

You can select a fader/balance setting that provides an ideal listening environment in all occupied seats.

- Press AUDIO to select FAD. Press AUDIO until FAD appears in the display.
 - If the balance setting has been previously adjusted, BAL will be displayed.
- Press ▲ or ▼ to adjust front/rear speaker balance.

Each press of ▲ or ▼ moves the front/rear speaker balance towards the front or the rear.

 - FAD F15 – FAD R15 is displayed as the front/rear speaker balance moves from front to rear.
 - FAD 0 is the proper setting when only two speakers are used.
- Press ◀ or ▶ to adjust left/right speaker balance.

When you press ◀ or ▶, BAL 0 is displayed. Each press of ◀ or ▶ moves the left/right speaker balance towards the left or the right.

 - BAL L9 – BAL R9 is displayed as the left/right speaker balance moves from left to right. ■

Audio Adjustments

Using the equalizer

The equalizer lets you adjust the equalization to match car interior acoustic characteristics as desired.

Recalling equalizer curves


There are six stored equalizer curves which you can easily recall at any time. Here is a list of the equalizer curves:

Display	Equalizer curve
SPR-BASS	Super bass
POWERFUL	Powerful
NATURAL	Natural
VOCAL	Vocal
CUSTOM	Custom
EQ FLAT	Flat

- CUSTOM is an adjusted equalizer curve that you create.

- When EQ FLAT is selected no supplement or correction is made to the sound. This is useful to check the effect of the equalizer curves by switching alternatively between EQ FLAT and a set equalizer curve.



Press EQ to select the equalizer.

- If the equalizer has been previously set to an equalizer curve other than POWERFUL then the title of that previously selected equalizer curve will be displayed, such as SPR-BASS, NATURAL, VOCAL, CUSTOM, or EQ FLAT. 





Adjusting equalizer curves

You can adjust the currently selected equalizer curve setting as desired. Adjusted equalizer curve settings are memorized in CUSTOM.

- 1 Press AUDIO to select the equalizer mode. Press AUDIO until EQ-L/EQ-M/EQ-H appears in the display.

- 2 Select the band you want to adjust with the / .

EQ-L (low) —EQ-M (mid) —EQ-H (high)


- 3 Press  or  to adjust the equalizer curve. Each press of  or  increases or decreases the equalizer curve respectively.

- +6 –6 is displayed as the equalizer curve is increased or decreased.

- The actual range of the adjustments are different depending on which equalizer curve is selected.



Note

- If you make adjustments when a curve other than CUSTOM is selected, the newly adjusted curve will replace the previous curve. Then a new curve with CUSTOM appears on the display while selecting the equalizer curve. 

Adjusting loudness

Loudness compensates for deficiencies in the low- and high-sound ranges at low volume.

- 1 Press AUDIO to select LOUD. Press AUDIO until LOUD appears in the display.



Note

- You can also switch LOUD on or off by pressing the LOUDNESS. 

Front image enhancer (FIE)



The F.I.E. (Front Image Enhancer) function is a simple method of enhancing front imaging by cutting mid- and high-range frequency output from the rear speakers, limiting their output to low-range frequencies. You can select the frequency you want to cut.



Precaution

- When the F.I.E. function is deactivated, the rear speakers output sound of all frequencies, not just bass sounds. Reduce the volume before disengaging F.I.E. to prevent a sudden increase in volume.

- 1 Press AUDIO to select FIE. Press AUDIO until FIE appears in the display.

- 2 Select FIE on or off with / .

- 3 Select the desired frequency with / . 100—160—250 (Hz)



Notes

- After switching the F.I.E. function ON, select the Fader/Balance mode in the Audio Menu, and adjust front and rear speaker volume levels until they are balanced.


Initial Settings

- Switch the F.I.E. function OFF when using a 2-speaker system. 

Setting the FM tuning step


The tuning step employed by Seek Tuning in the FM mode can be switched between 100 kHz (preset at the factory) and 50 kHz.

- 1 Press AUDIO to select FM STEP. Press AUDIO repeatedly until FM 100 appears in the display.

- 2 Select the FM tuning step with / .





Note




- If seek tuning is performed in 50 kHz steps, stations may be tuned in imprecisely. Tune in the stations with manual tuning or use seek tuning again. 

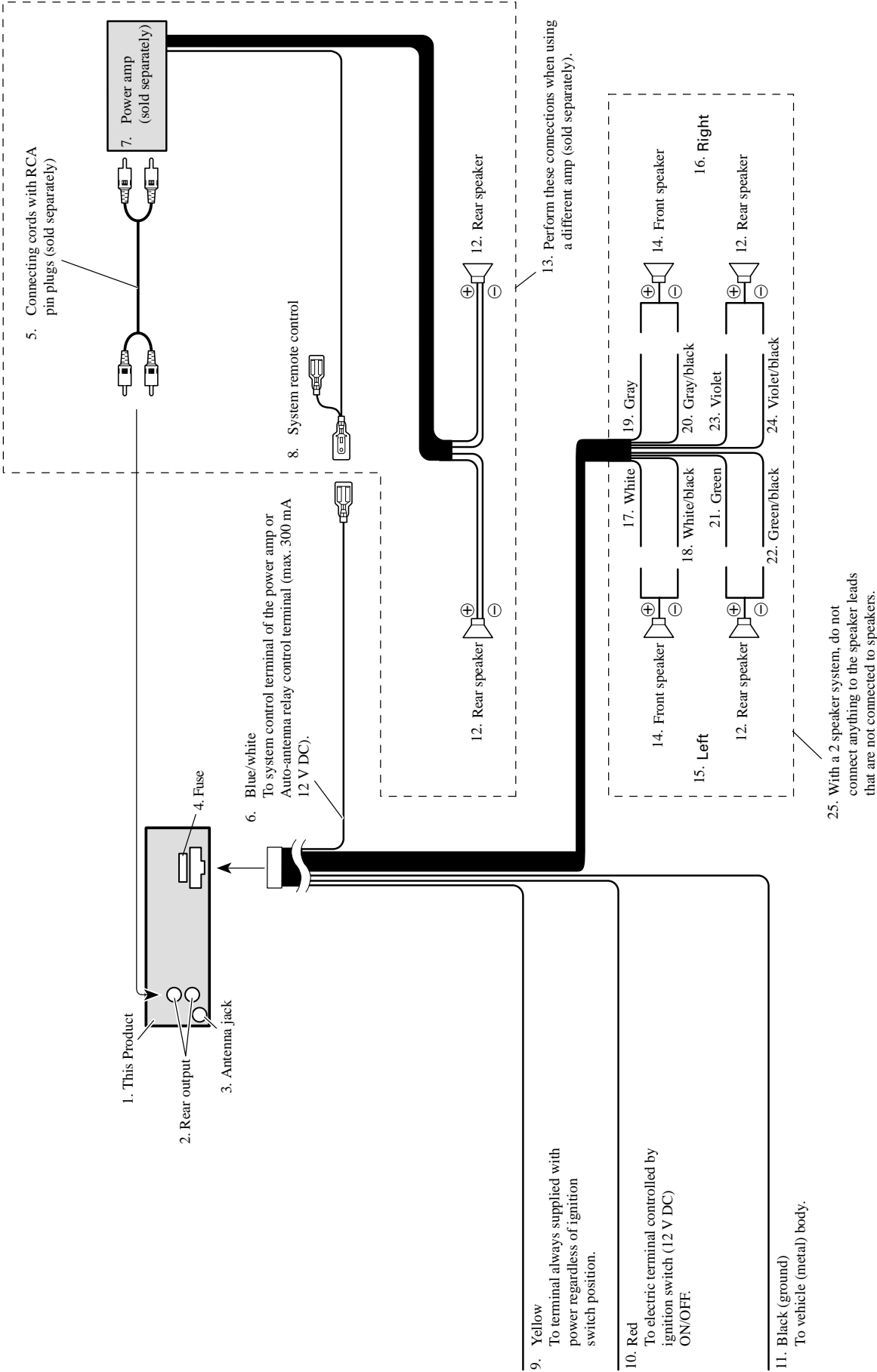
Setting the AM tuning step

The AM tuning step can be switched between 9 kHz, the preset step, and 10 kHz. When using the tuner in North, Central or South America, reset the tuning step from 9 kHz (531 – 1,602 kHz allowable) to 10 kHz (530 – 1,640 kHz allowable).

- 1 Press AUDIO to select AM STEP. Press AUDIO repeatedly until AM 9 appears in the display.

- 2 Select the AM tuning step with / .

Pressing /  will switch the AM tuning step between 9 kHz and 10 kHz. The selected AM tuning step will appear in the display. 



8.2 SPECIFICATIONS

General

Power source	14.4 V DC (10.8 – 15.1 V allowable)
Grounding system	Negative type
Max. current consumption	10.0 A
Backup current.....	5 mA
Dimensions (W × H × D):	
(DIN)	
Chassis	178 × 50 × 157 mm
Nose	170 × 58 × 19 mm
(D)	
Chassis	178 × 50 × 162 mm
Nose	170 × 46 × 14 mm
Weight	1.5 kg

Audio

Continuous power output is 22 W (20 W for DEH-2450F) per channel min. into 4 ohms, both channels driven 50 to 15,000 Hz with no more than 5% THD.	
Maximum power output	50 W × 4 (DEH-3450) 45 W × 4 (DEH-2450F)
Load impedance	4 Ω (4 – 8 Ω allowable)
Preout max output level/output impedance	2.2 V/1 kΩ
Equalizer (3-Band Equalizer):	
(LOW)	Level: ±12 dB
(MID)	Level: ±12 dB
(HIGH)	Level: ±12 dB
Loudness contour	
(LOW)	+3.5 dB (100 Hz), +3 dB (10 kHz)
(MID)	+10 dB (100 Hz), +6.5 dB (10 kHz)
(HIGH)	+11 dB (100 Hz), +11 dB (10 kHz) (volume : -30 dB)

CD player

System	Compact disc audio system
Usable discs	Compact disc
Signal format:	
Sampling frequency	44.1 kHz
Number of quantization bits	16; linear
Frequency characteristics	5 – 20,000 Hz (±1 dB)
Signal-to-noise ratio	94 dB (1 kHz) (IEC-A network)
Dynamic range	92 dB (1 kHz)
Number of channels	2 (stereo)

FM tuner

Frequency range	87.5 – 108.0 MHz
Usable sensitivity	9 dBf (0.8 μV/75 Ω, mono, S/N: 30 dB)
50 dB quieting sensitivity	15 dBf (1.5 μV/75 Ω, mono)
Signal-to-noise ratio	70 dB (IEC-A network)
Distortion	0.3% (at 65 dBf, 1 kHz, stereo)
Frequency response	30 – 15,000 Hz (±3 dB)
Stereo separation	40 dB (at 65 dBf, 1 kHz)

AM tuner

Frequency range	531 – 1,602 kHz (9 kHz) 530 – 1,640 kHz (10 kHz)
Usable sensitivity	18 μV (S/N: 20 dB)
Selectivity	50 dB (±9 kHz) 50 dB (±10 kHz)

Infrared remote control

Wavelength	940 nm ±50 nm
Output	typ; 12 mw/sr per infrared LED



Note

- Specifications and the design are subject to possible modifications without notice due to improvements. ■